FLUKE®
SERVICE PARTS

JOHN FLUKE MFG. CO., INC.
9028 Evergreen Way
P.O. Box 9090
EVERETT, Washington 98206
1-800-526-4731

BIN FC 4B CUST. 09751-112
PART 896204 ORDER 299348-01
DATE REQ. 06/19/92 ITEM-SUB. 001-000
QTY REQUIRED 1 06/18/92
QTY PICKED OFFICE. PTC3

FLUK 77 SERIES II SERVICE MANUAL
CUST. P.O. KC34687

FLUKE 77/75/73/70/23/21

Series II Multimeter

Service Manual

FLUKE®

FLUKE
77/75/73/70/23/21

Series II Multimeter

Service Manual

PN 896204
July 1991
©1991 John Fluke Mfg., Inc. All rights reserved. Litho in U.S.A.

FLUKE®

OPERATOR SAFETY INFORMATION

This meter has been designed and tested according to IEC Publication 348. Follow all safety and operating instructions to ensure that the meter is used safely and is kept in good operating condition.

- Never use the meter if the meter or test leads look damaged.
- Always turn off power to the circuit before cutting, unsoldering, or breaking the circuit. Small amounts of current can be dangerous.
- Never measure resistance in a circuit when power is applied to the circuit.
- Never touch the probes to a voltage source when the test leads are plugged into the 10A or 300 mA input jack.
- To avoid damage or injury, never use the meter on unprotected circuits that exceed 4800 volt-amps.
- Never apply more than 1000V dc or 750V ac rms (sine) between any input jack and earth ground.
- Always be careful when working with voltages above 60V dc or 30V ac rms. Such voltages pose a shock hazard.
- Always keep your fingers behind the finger guards on the probe when making measurements.
- Always use a high voltage probe to measure voltage if the peak voltage might exceed 1000V.

SYMBOLS MARKED ON EQUIPMENT

DANGER - High voltage.

Attention - refer to the manual. This symbol indicates that information about usage of a feature is contained in the manual.

Fuse information.

USE THE PROPER FUSE

To avoid fire hazard, use only a fuse identical in type, voltage rating, and current rating as specified on the case bottom fuse rating label.

DO NOT OPERATE DISASSEMBLED METER

Always operate the meter with case top and bottom properly assembled.

Access procedures and the warnings for such procedures are contained in this Service Manual. Service procedures are for qualified service personnel only.

DO NOT ATTEMPT TO OPERATE IF PROTECTION MAY BE IMPAIRED

If the meter appears damaged or operates abnormally, protection may be impaired. Do not attempt to operate it. When in doubt, have the meter serviced.

Digitized by the Internet Archive
in 2024

https://archive.org/details/manualsplus_02787

Table of Contents

SECTION		TITLE	PAGE
1	**Introduction and Specifications**		1-1
	1-1.	INTRODUCTION	1-3
	1-2.	ORGANIZATION OF THE SERVICE MANUAL	1-3
	1-3.	CONVENTIONS	1-4
	1-4.	SPECIFICATIONS	1-4
2	**Theory of Operation**		2-1
	2-1.	INTRODUCTION	2-3
	2-2.	FUNCTIONAL BLOCK DESCRIPTION	2-3
	2-3.	DETAILED DESCRIPTION	2-3
	2-4.	Voltage Signal Conditioning	2-3
	2-5.	Current Conditioning	2-4
	2-6.	Ohms	2-4
	2-7.	Additional Circuitry	2-4
	2-8.	AC CONVERTER	2-4
	2-9.	ACTIVE FILTER	2-4
	2-10.	ROTARY SWITCH	2-5
	2-11.	A/D CONVERSION	2-5
3	**Maintenance**		3-1
	3-1.	INTRODUCTION	3-3
	3-2.	PCA ACCESS AND GENERAL MAINTENANCE	3-3
	3-3.	DISPLAY ACCESS	3-4
	3-4.	CLEANING	3-4
	3-5.	PERFORMANCE TESTS	3-6
	3-6.	Initial Procedure	3-6
	3-7.	Display Test	3-6
	3-8.	DC Voltage Test	3-6
	3-9.	AC Voltage Test	3-7
	3-10.	Resistance Test	3-8
	3-11.	Diode Test	3-8
	3-12.	DC mA Test (75/21 & 77/23 Only)	3-9
	3-13.	DC Amps Test (73, 75/21, and 77/23 Only)	3-9
	3-14.	CALIBRATION	3-9
	3-15.	TROUBLESHOOTING	3-9
	3-16.	Supplemental Troubleshooting Procedures	3-11

SECTION		TITLE	PAGE
	3-17.	CHECKING THE CRYSTAL OSCILLATOR	3-11
	3-18.	CHECKING THE REFERENCE VOLTAGE	3-11
	3-19.	CHECKING DISPLAY DRIVE VOLTAGE	3-11
	3-20.	CHECKING BEEPER DRIVE SIGNAL	3-11
	3-21.	TRACING THE VDC SIGNAL PATH	3-11
4	**List of Replaceable Parts**		**4-1**
	4-1.	INTRODUCTION	4-3
	4-2.	HOW TO OBTAIN PARTS	4-3
	4-3.	TECHNICAL SERVICE CENTERS	4-3
5	**Schematic Diagrams**		**5-1**

List of Tables

TABLE	TITLE	PAGE
1-1.	Specifications	1-5
2-1.	S1 Function Codes	2-6
3-1.	Recommended Test Equipment	3-4
3-2.	DC Voltage Test	3-7
3-3.	AC Voltage Test	3-7
3-4.	Resistance Test	3-8
3-5.	DC mA Test	3-9
3-6.	DC Amps Test	3-9
5-1.	Abbreviations	5-2

List of Illustrations

FIGURE	TITLE	PAGE
2-1.	Overview	2-3
2-2.	Ohms Function	2-5
2-3.	AC and A/D Converter	2-7
3-1.	Assembly Details	3-5
3-2.	Display	3-6
3-3.	Troubleshooting Tree	3-10
5-1.	A1 Main PCA	5-3
5-2.	Signal Flow Diagram	5-5

Section 1
Introduction and Specifications

CONTENTS

		PAGE
1-1.	INTRODUCTION	1-3
1-2.	ORGANIZATION OF THE SERVICE MANUAL	1-3
1-3.	CONVENTIONS	1-4
1-4.	SPECIFICATIONS	1-4

INTRODUCTION 1-1.

This manual presents service information for the Fluke 70, 73, 75, 77, 21, and 23 Series II Multimeters. The manual includes a theory of operation, general maintenance procedures, performance tests, calibration procedures, troubleshooting information, a list of replaceable parts, and schematic diagrams.

A meter under warranty will be promptly repaired or replaced (at Fluke's option) and returned at no charge. See the registration card for warranty terms. If the warranty has lapsed, the meter will be repaired and returned for a fixed fee. Contact the nearest Service Center for information and prices. A list of U.S. and International Service Centers is included at the end of Section 4 of this manual.

ORGANIZATION OF THE SERVICE MANUAL 1-2.

The following descriptions briefly describe each section in the manual.

SECTION 1. INTRODUCTION AND SPECIFICATIONS

This section describes use of the Service Manual and application of special terminology (conventions) to describe the meter's circuitry. A complete set of specifications appears at the end of this section.

SECTION 2. THEORY OF OPERATION

This section first categorizes instrument circuitry into functional blocks, with a description of each block's role in overall operation. A detailed circuit description is then given for each block. These descriptions explore operation to the component level and fully support troubleshooting and repair procedures defined in Section 3.

SECTION 3. MAINTENANCE

Provides complete maintenance information, from general maintenance and cleaning instructions to detailed troubleshooting and repair procedures to the component level. Troubleshooting and repair procedures rely heavily on both the Theory of Operation presented in Section 2 and the Schematic Diagrams shown in Section 5.

SECTION 4. LIST OF REPLACEABLE PARTS

Includes parts lists for all standard assemblies. Information on how and where to order parts is also provided.

SECTION 5. SCHEMATIC DIAGRAMS

Includes schematic diagrams for all assemblies.

CONVENTIONS 1-3.

Throughout the manual, certain notational conventions are used. A summary of these conventions follows:

- Instrument Reference

  When the discussion involves common features of the Fluke model 70, 73, 75, 77, 21, and 23 multimeters, the term "meter" is used. Where features differ among models, further identification is made by model number.

- Printed Circuit Assembly

  The term "pca" is used to represent a printed wiring board and its attached parts.

- Circuit Nodes

  Individual pins or connections on a component are specified by a dash (-) following the component reference designator. For example, pin 19 of U30 would be U30-19.

- User Notation

  Generally, push buttons, function positions, input terminals, and display notation are presented in this manual as they are seen on the meter.

  Special terms (mnemonics) used in text descriptions of meter circuitry correspond to terms used on the schematic diagrams in Section 5.

SPECIFICATIONS 1-4.

Specifications for the meters are presented in Table 1-1.

Table 1-1. Specifications

Maximum Voltage Between any Terminal and Earth Ground	1000V dc, 750V ac rms (sine)
Fuse Protection	300 mA: 630 mA, 250V Fast Fuse 10A: 15A, 600V FAST Fuse
Display	Digital: 3,200 counts, updates 2.5/sec Analog: 32 segments, updates 25/sec
Response Time of Digital Display to Rated Accuracy	V ac < 2 s V dc < 1 s Ω < 1 s to 320 kΩ, < 2 s to 3.2 MΩ, < 10 s to 32 M
Operating Temperature	0°C to 50°C
Storage Temperature	-40°C to 60°C
Temperature Coefficient	0.1 x (specified accuracy)/°C (<18°C or >28°C)
Relative Humidity Except 32 MΩ Range: 32 MΩ Range Only:	0% to 90% (0°C to 35°C) 0% to 70% (35°C to 50°C) 0% to 80% (0°C to 35°C) 0% to 70% (35°C to 50°C)
Battery Type	9V, NEDA 1604 or 6F22 or 006P
Battery Life	2000 hrs typical with alkaline 1600 hrs typical with carbon zinc
Continuity Beeper	4096 Hz
Shock, Vibration	Per MIL-T-28800 for a Style B, Class 2 Instrument
Size (HxWxL)	2.8 cm x 7.5 cm x 16.6 cm (1.12 in x 2.95 in x 6.55 in)
Weight	340g (12 oz)
Safety	Designed to Protection Class II per IEC 348, ANSI/ISA-S82, UL1244, and CSA C22.2 No.231

Table 1-1. Specifications (cont)

FUNCTION	RANGE	RESOLUTION	ACCURACY	BURDEN VOLTAGE (TYPICAL)
VAC (45-500 Hz, 3.2V rng Other ranges 45-1kHz)	3.200V 32.00V 320.0V 750V	0.001V 0.01V 0.1V 1V	±(2%+2) ±(2%+2) ±(2%+2) ±(2%+2)	Not Applicable
Ω	320.0Ω 3200 Ω 32.00 kΩ 320.0 kΩ 3.200 MΩ 32.00 MΩ	0.1Ω 1 Ω 0.01 kΩ 0.1 kΩ 0.001 MΩ 0.01 MΩ	±(0.5%+2) ±(0.5%+1) ±(0.5%+1) ±(0.5%+1) ±(0.5%+1) ±(2%+1)	Not Applicable
→|←)))))	2.0V	0.001V	±(1% Typical)	Not Applicable
AAC* (45 Hz to 1 kHz)	32.00 mA** 320 mA** 10.00 A***	0.01 mA 0.1 mA 0.01A	±(2.5%+2) ±(2.5%+2) ±(2.5%+2)	6 mV/mA 6 mV/mA 50 mV/A
ADC*	32.00 mA** 320 mA** 10.00 A***	0.01 mA 0.1 mA 0.01A	±(1.5%+2) ±(1.5%+2) ±(1.5%+2)	6 mV/mA 6 mV/mA 50 mV/A

* Current function not available on Fluke 70
** Ranges available on Fluke 75/21 and 77/23 only.
*** 10A continuous, 20A for 30 seconds maximum

77/75/73/70/23/21

ERRATA # 1

On page 1-6, at the bottom of Table 1-1, add the following:

Function	Range	Resolution	Accuracy		
			70	73/75/21	77/23
VDC	3.200V 32.00V 320.0V 1000V	0.001V 0.01V 0.1V 1V	±(0.5%+1) ±(0.5%+1) ±(0.5%+1) ±(0.6%+1)	±(0.4%+1) ±(0.4%+1) ±(0.4%+1) ±(0.4%+1)	±(0.3%+1) ±(0.3%+1) ±(0.3%+1) ±(0.4%+1)
mVDC	320 mV	0.1 mV	±(0.5%+1)	±(0.4%+1)	±(0.3%+1)

Table 1-1. Specifications (cont)

FUNCTION	OVERLOAD PROTECTION	INPUT IMPEDANCE (NOMINAL)	COMMON MODE REJECTION RATIO (1-KΩ UNBALANCE)		NORMAL MODE REJECTION
VDC	1000V dc 750V ac rms (sine)	>10 MΩ, <50 pF	>120 dB at dc, 50 Hz, or 60 Hz		>60 dB at 50 Hz or 60 Hz
mVDC	500V dc 500V ac rms (sine)	>10 MΩ, <50 pF	>120 dB at dc, 50 Hz, or 60 Hz		>60 dB at 50 Hz or 60 Hz
VAC	1000V dc 750V ac rms (sine)	>10 MΩ, <50 pF (ac-coupled)	>60 dB, dc to 60 Hz		
Ω	500V dc 500V ac rms (sine)	**Open Circuit Test Voltage**	**Full Scale Voltage**		**Short Circuit Current**
			To 3.2 MΩ	**32 MΩ**	
		<3.1V dc <2.8V dc (typical)	<440 mVdc <420 mV (typical)	<1.4V dc <1.3V dc (typical)	500 µA (typical)
	500V dc 500V ac rms (sine)	<3.1V dc	2.0V dc	--	700 µA (typical)
→|–)))))		Typical Test Current	V_F		
		0.7 mA	0.0V		
		0.5mA	0.6V		
		0.3 mA	1.2V		
		0.1 mA	2.0V		

Section 2
Theory of Operation

CONTENTS

		PAGE
2-1.	INTRODUCTION	2-3
2-2.	FUNCTIONAL BLOCK DESCRIPTION	2-3
2-3.	DETAILED DESCRIPTION	2-3
2-4.	Voltage Signal Conditioning	2-3
2-5.	Current Conditioning	2-4
2-6.	Ohms	2-4
2-7.	Additional Circuitry	2-4
2-8.	AC CONVERTER	2-4
2-9.	ACTIVE FILTER	2-4
2-10.	ROTARY SWITCH	2-5
2-11.	A/D CONVERSION	2-5

INTRODUCTION 2-1.

This section contains a brief overview of the 70, 73, 75, 77, 21, and 23 Series II Multimeters, followed by a more detailed explanation of operation.

FUNCTIONAL BLOCK DESCRIPTION 2-2.

The heart of the instrument consists of a two-chip CMOS system: U1, a primarily analog IC, and U2, a calculator-style microcomputer (see Figure 2-1).

The analog chip, U1, contains the a/d converter, active filter, ac converter, analog signal routing, range switching, and power supply functions. Peripherals to U1 include function switching, voltage reference, and the crystal.

The microcomputer, U2, controls the a/d converter function and range switching, reads and formats the a/d samples, and drives the liquid crystal display (LCD).

DETAILED DESCRIPTION 2-3.

The following paragraphs describe the 70, 73, 75, 77, 21 and 23 Series II multimeters in more detail. While reading this description, refer to the schematic diagram in Section 5.

Voltage Signal Conditioning 2-4.

Input divider Z1 and dc blocking capacitor C1 make up an input voltage signal conditioning circuit.

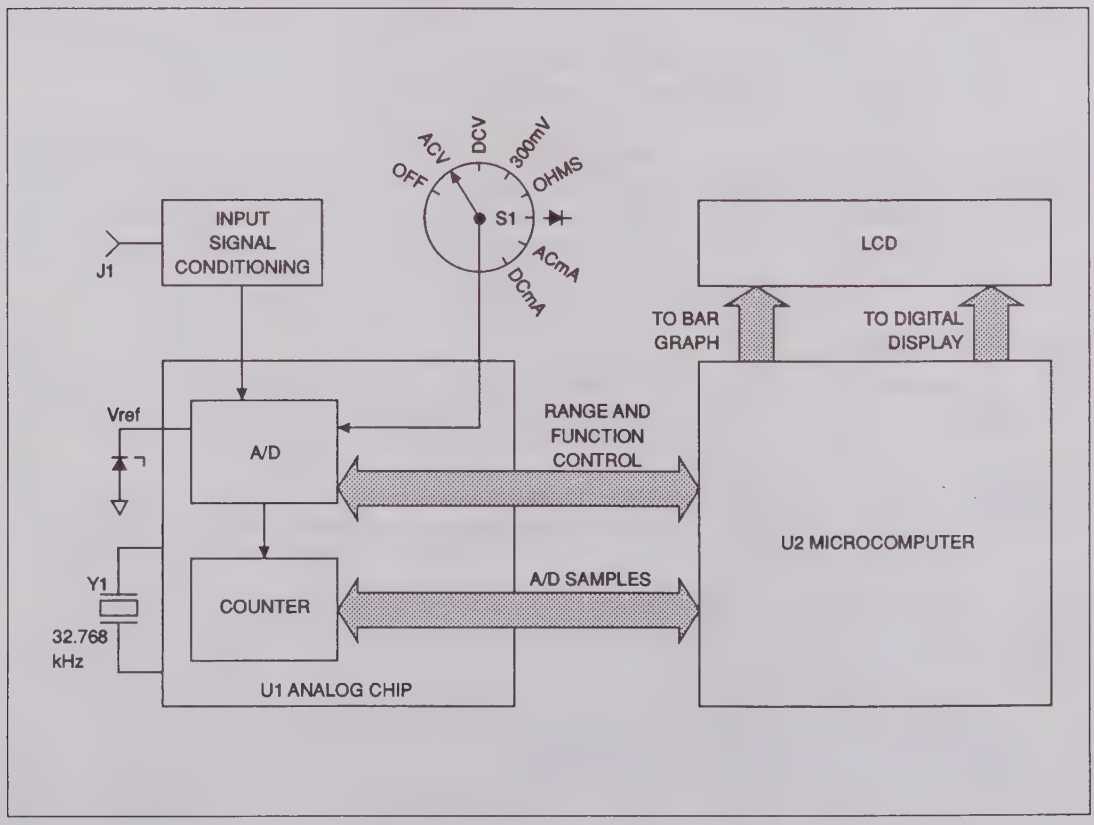


Figure 2-1. Overview

The pins of Z1 are used as follows:

Z1-PIN NUMBER	FUNCTION
1	input
3	3.2V range tap
4	32V range tap
5	320V range tap
6	1000V dc/750V ac range tap

Overvoltage protection is provided by E1, R1, R2, RV1, and RV2.

E1 is a spark gap that fires between 1200V and 1800V. R1 is a fusible resistor that opens with excessive inputs. RV1 and RV2 are metal-oxide varistors that clamp around 910V each.

Current Conditioning 2-5.

Current input conditioning is provided by R6, R7, R5, and R13. R6 and R7 develop input voltage from the applied current. R5 and R13 act as a voltage divider for the 300-mA range. F1 protects the mA circuitry; F3 protects the 10A circuitry. (Model 70 has no current-measuring capability; Model 73 measures current only on the 10A range.)

Ohms 2-6.

When the ohms function is selected, the meter compares the unknown resistance at J1 with the reference resistors in Z1. (See Figure 2-2, Ohms Function.)

Input protection for the ohms ranges consists of Q1, Q2, Q3, R2, R3, R4, and RT1. Q1 and Q2 serve as back-to-back zener diodes which limit the input to between 7 and 9V. RT1 is a thermistor that normally has about 1 kΩ of resistance but increases to very high impedance as it heats up with an overload voltage. Also, R2, R3, and R4 limit current, and Q3 clamps pin 29 of U1 to approximately 2.5V.

Additional Circuitry 2-7.

In addition to the above circuitry, the following circuitry is also used in the Series II meters: AC Converter, Active Filter, Rotary Switch, and A/D Conversion.

AC CONVERTER 2-8.

The ratio of R17 and R18 determines ac voltage and current accuracy (see Figure 2-3, AC and A/D Converter), and C11 is the averaging capacitor for the half-wave ac converter portion of U1.

ACTIVE FILTER 2-9.

An active filter that includes R9, R10, C5, and C6 is located in U1. Conditioned input signals are passed through the active filter in route to the a/d converter section of U1. (See Figure 2-3, AC and A/D Converter.)

The clock frequency for the digital portion of the circuit is a function of 32.768-kHz crystal Y1. Y1, C12, C15, and amplifiers in U1 make up the oscillator circuit.

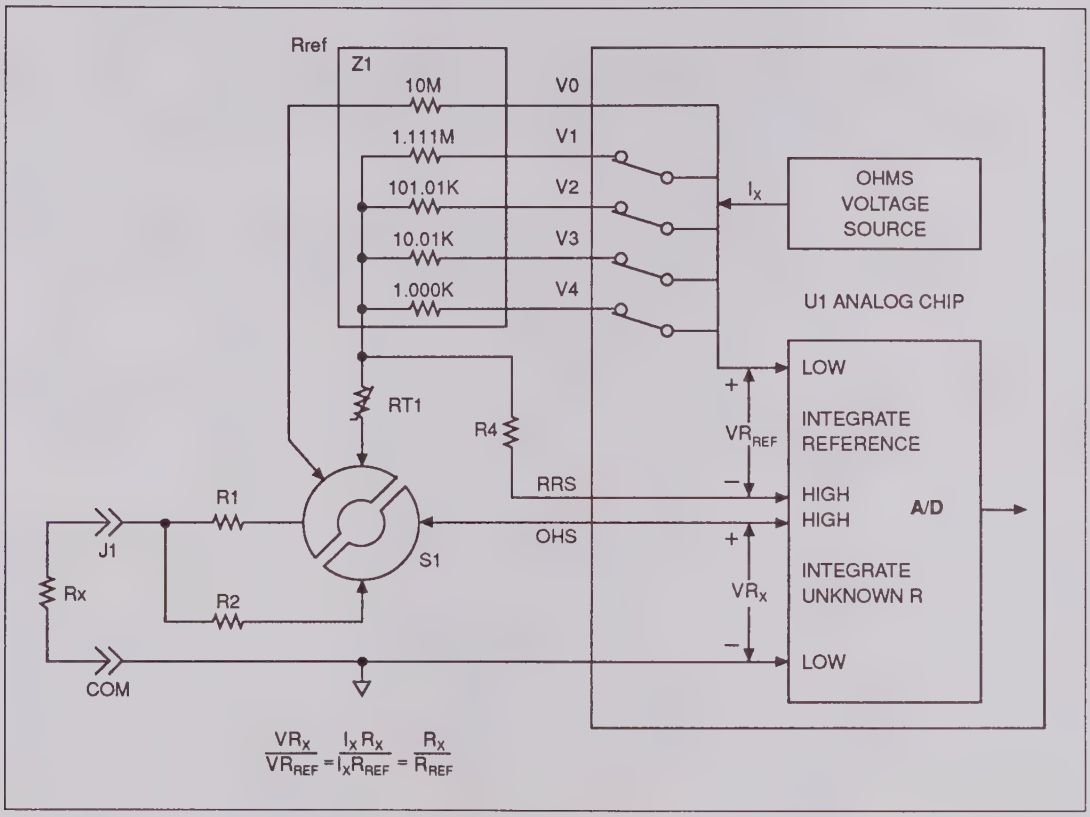


Figure 2-2. Ohms Function

ROTARY SWITCH 2-10.

Rotary switch S1 FRONT selects and routes the input signals. Function codes for switch S1 REAR are shown in Table 2-1. Range switch S2 signals the microcomputer U2 for the manual ranging and automatic Touch Hold® function.

CR1 acts as protection for U1 if the battery is installed backwards. C2 is part of the power-on reset for microcomputer U2.

A/D CONVERSION 2-11.

Analog-to-digital (a/d) conversion is accomplished within U1 using a modified dual-slope a/d converter circuit. (See Figure 2-3, AC and A/D Converter.)

Since the a/d conversion process is essentially a dual slope method, two voltages are required to complete a measurement cycle. One is the unknown input and the other is the reference voltage.

Conditioned input signals are routed to the a/d converter in U1, where they are integrated. The reference voltage developed by reference supply VR1, R15, R16, and R8 is routed to the a/d converter in U1, where it is used for the integrate reference (de-integrate) portions of the measurement cycle.

C7 stores offsets of the buffer, integrator, and comparator amplifiers of the a/d converter. The gain of the buffer is determined by the resistors of Z1 between pins 8, 9, and 10. C8 is the integrator capacitor.

® Touch Hold is a registered trademark of the John Fluke Mfg. Co., Inc.

A series of 10 minor cycle conversions occurs without taking time for an autozero phase between the conversions. These minor cycle conversions, or samples, occur at a rate of 25 per second, and are used to provide the fast response bar-graph display and fast autoranging.

New samples are taken every 40 ms. Ten samples are summed to produce a full-resolution digital display, with full scale greater than 3200 counts. A 50-ms autozero phase occurs following every 10 sample sequence.

Table 2-1. S1 Function Codes

FUNCTION	B0	B1	B2
ACV	1	1	1
DCV	0	1	1
300 mV	0	0	0
Ohms	0	0	1
)))))	1	0	0
ACA	1	1	0
DCA	0	1	0
1 = VDD 0 = (common)			

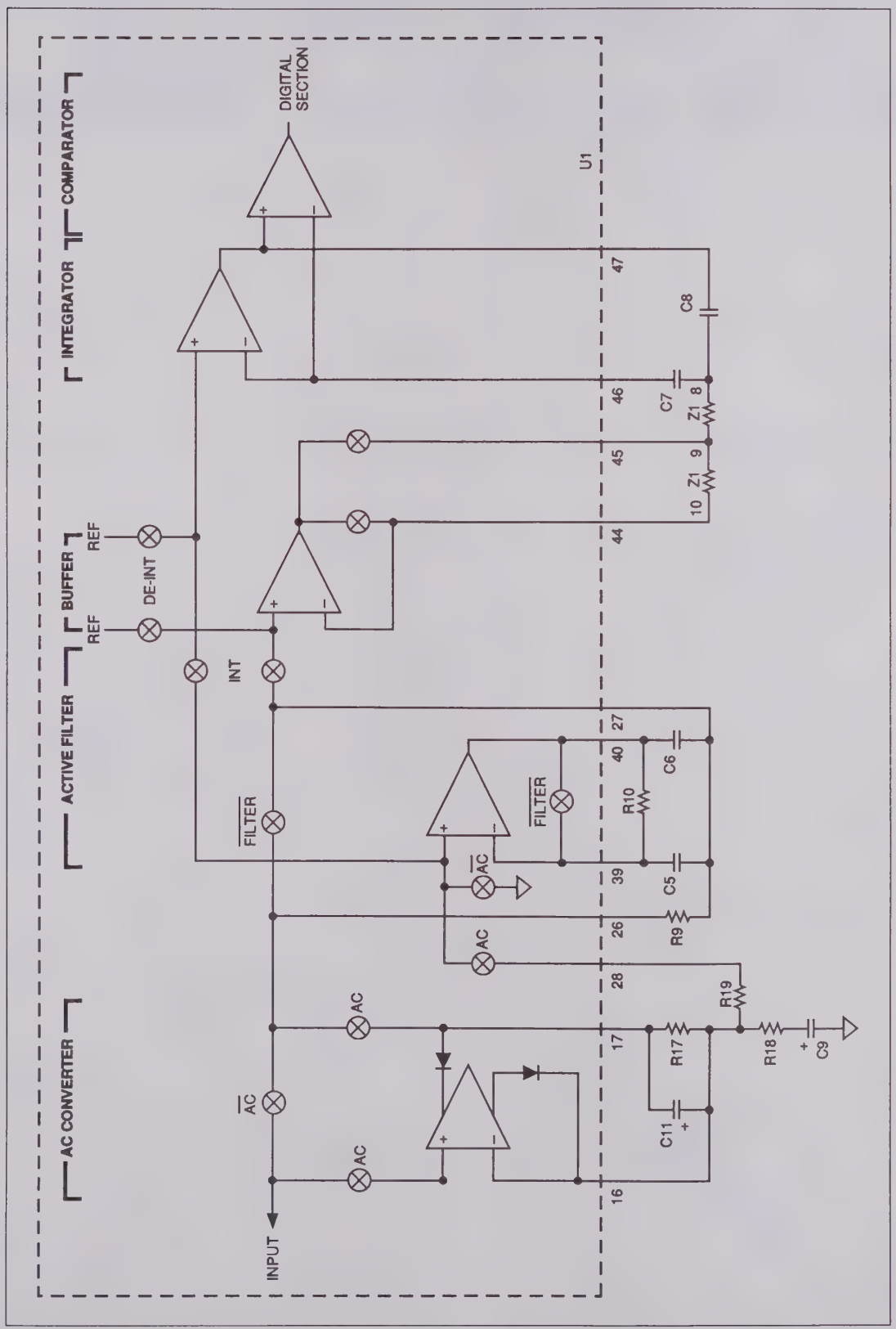
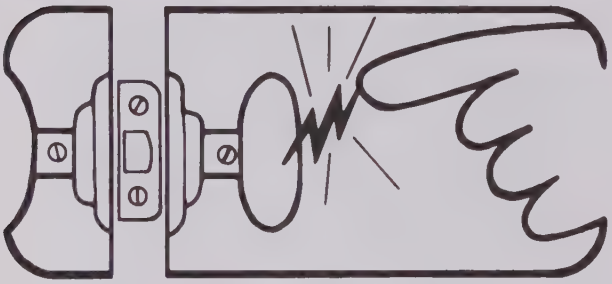


Figure 2-3. AC and A/D Converter

static awareness

A Message From

John Fluke Mfg. Co., Inc.

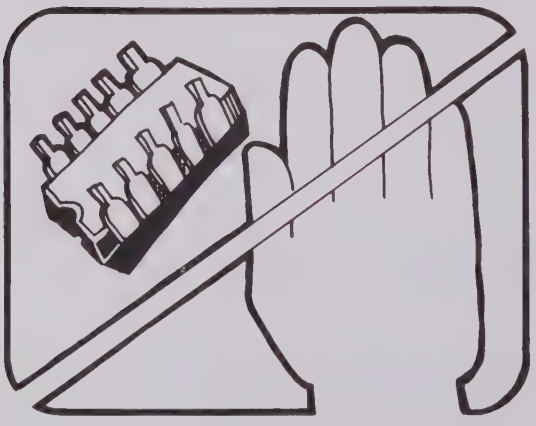


Some semiconductors and custom IC's can be damaged by electrostatic discharge during handling. This notice explains how you can minimize the chances of destroying such devices by:

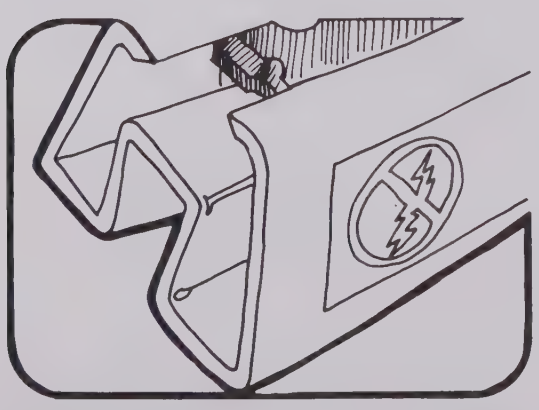
1. Knowing that there is a problem.
2. Learning the guidelines for handling them.
3. Using the procedures, and packaging and bench techniques that are recommended.

The Static Sensitive (S.S.) devices are identified in the Fluke technical manual parts list with the symbol "⊗"

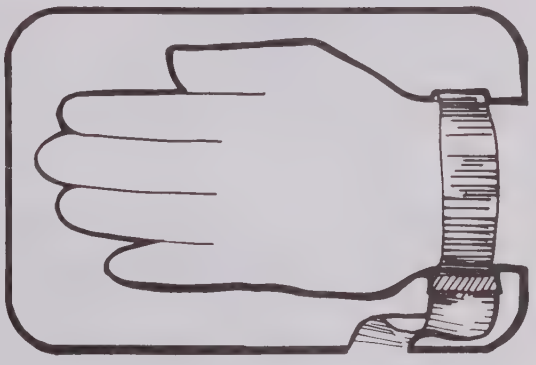
The following practices should be followed to minimize damage to S.S. devices.



1. MINIMIZE HANDLING

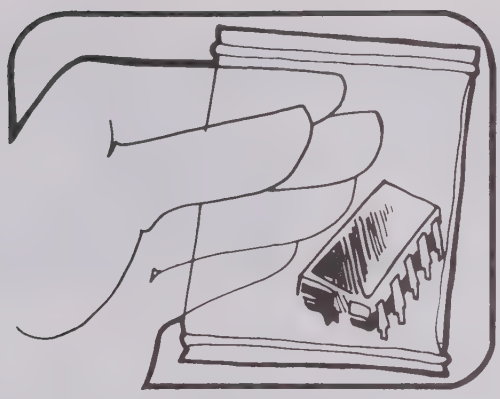


2. KEEP PARTS IN ORIGINAL CONTAINERS UNTIL READY FOR USE.

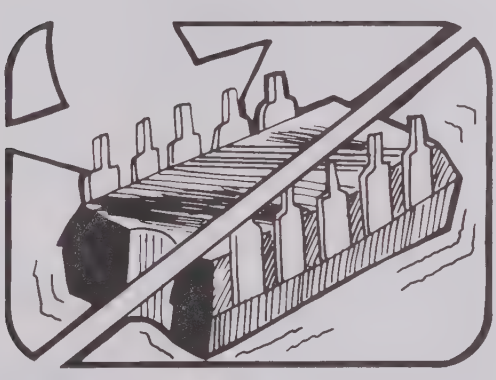


3. DISCHARGE PERSONAL STATIC BEFORE HANDLING DEVICES. USE A HIGH RESISTANCE GROUNDING WRIST STRAP.

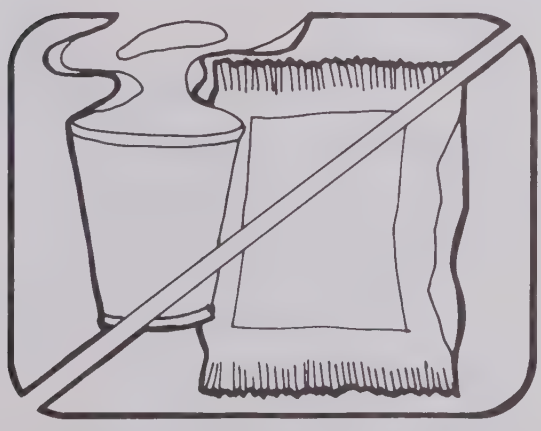
4. HANDLE S.S. DEVICES BY THE BODY



5. USE STATIC SHIELDING CONTAINERS FOR HANDLING AND TRANSPORT

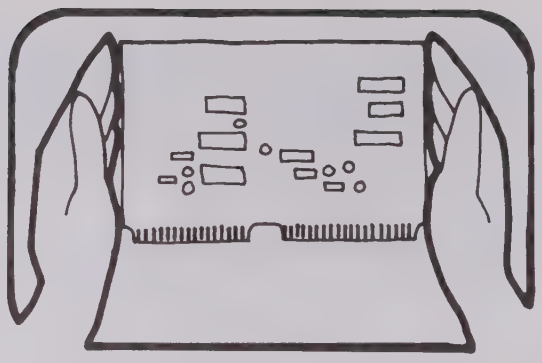


6. DO NOT SLIDE S.S. DEVICES OVER ANY SURFACE

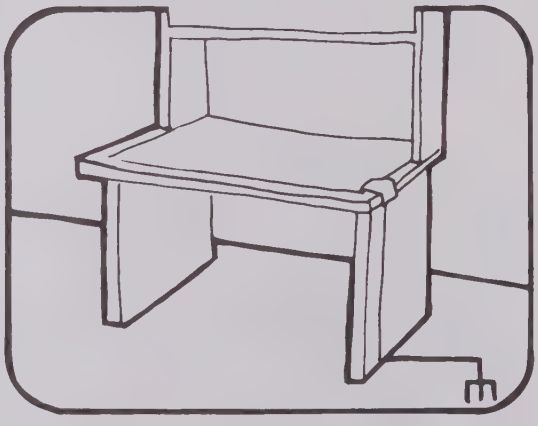


7. AVOID PLASTIC, VINYL AND STYROFOAM® IN WORK AREA

PORTIONS REPRINTED
WITH PERMISSION FROM TEKTRONIX, INC.
AND GENERAL DYNAMICS, POMONA DIV.



8. WHEN REMOVING PLUG-IN ASSEMBLIES, HANDLE ONLY BY NON-CONDUCTIVE EDGES AND NEVER TOUCH OPEN EDGE CONNECTOR EXCEPT AT STATIC-FREE WORK STATION. PLACING SHORTING STRIPS ON EDGE CONNECTOR HELPS TO PROTECT INSTALLED SS DEVICES.



9. HANDLE S.S. DEVICES ONLY AT A STATIC-FREE WORK STATION
10. ONLY ANTI-STATIC TYPE SOLDER-SUCKERS SHOULD BE USED.
11. ONLY GROUNDED TIP SOLDERING IRONS SHOULD BE USED.

A complete line of static shielding bags and accessories is available from Fluke Parts Department, Telephone 800-526-4731 or write to:

JOHN FLUKE MFG. CO., INC.
PARTS DEPT. M/S 86
9028 EVERGREEN WAY
EVERETT, WA 98204

® Dow Chemical

J0089D-07U8604/SE EN Litho in U.S.A.
Rev. 1 MAR 86

Section 3
Maintenance

CONTENTS

		PAGE
3-1.	INTRODUCTION	3-2
3-2.	PCA ACCESS AND GENERAL MAINTENANCE	3-2
3-3.	DISPLAY ACCESS	3-4
3-4.	CLEANING	3-4
3-5.	PERFORMANCE TESTS	3-5
3-6.	Initial Procedure	3-5
3-7.	Display Test	3-5
3-8.	DC Voltage Test	3-5
3-9.	AC Voltage Test	3-6
3-10.	Resistance Test	3-6
3-11.	Diode Test	3-7
3-12.	DC mA Test (75/21 & 77/23 Only)	3-8
3-13.	DC Amps Test (73, 75/21, and 77/23 Only)	3-8
3-14.	CALIBRATION	3-8
3-15.	TROUBLESHOOTING	3-8
3-16.	Supplemental Troubleshooting Procedures	3-11
3-17.	CHECKING THE CRYSTAL OSCILLATOR	3-11
3-18.	CHECKING THE REFERENCE VOLTAGE	3-11
3-19.	CHECKING DISPLAY DRIVE VOLTAGE	3-11
3-20.	CHECKING BEEPER DRIVE SIGNAL	3-11
3-21.	TRACING THE VDC SIGNAL PATH	3-11

WARNING

THESE SERVICE INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICING OTHER THAN THAT CONTAINED IN THE OPERATOR'S MANUAL UNLESS YOU ARE QUALIFIED TO DO SO.

INTRODUCTION 3-1.

This section contains maintenance information for the performance testing, calibration, general maintenance, and troubleshooting of the 70, 73, 75, 77, 21, and 23 Series II Multimeters (collectively called the Series II meters). For operator maintenance and instrument specifications, refer to the Users Manual.

The performance tests are recommended as a preventive maintenance tool to verify proper instrument operation. A one year calibration cycle is recommended to maintain the specifications given in the Users Manual. Test equipment required for the performance tests and calibration is listed in Table 3-1. If the recommended equipment is not available, instruments with equivalent specifications may be used.

PCA ACCESS AND GENERAL MAINTENANCE 3-2.

WARNING

TO AVOID ELECTRICAL SHOCK, REMOVE THE TEST LEADS BEFORE OPENING THE CASE, AND CLOSE THE CASE BEFORE OPERATING THE METER. TO PREVENT FIRE, INSTALL FUSES WITH THE RATING SHOWN ON BACK OF THE METER.

CAUTION

To avoid contaminating the pca with oil from the fingers, handle it by the edges or wear gloves. PCA contamination may not cause immediate instrument failure in controlled environments. Failures typically show up when contaminated units are operated in humid areas.

Use the following procedure for removing the pca (printed circuit assembly) from its case:

1. Set the function switch to OFF, and disconnect test leads if they are installed.
2. Remove the four Phillips screws from the bottom cover.
3. Turn the meter face up, grasp the top cover, and pull the top cover from the meter.
4. Some Series II meters have a fuse on the lower portion of the pca. This fuse must be removed to access the screw that holds the pca to the case bottom.

NOTE

Be careful not to lose the spring located directly under the screw on the back side of the pca.

5. The pca may now be removed from the bottom cover.

Table 3-1. Recommended Test Equipment

INSTRUMENT TYPE	REQUIRED CHARACTERISTICS	RECOMMENDED MODEL
	PREFERRED	
DMM Calibrator	John Fluke 5100B Family	John Fluke Models 5100B, 5101B, 5102B, 5700A
	ALTERNATE	
DCV Calibrator	DC Voltage Range: 0 to 1000V Accuracy: ± .05%	
ACV Calibrator	AC Voltage Range: 0 to 750V Accuracy: ± 0.4% Frequency Range: 40 Hz to 1 kHz	
Current Calibrator	DC mA: 0 to 300 mA DCA: 0 to 2A Accuracy: 0.3%	
Decade Resistor	Resistance: 0 to 30 MΩ Accuracy: ± .1% Resistance: 0 to 10 MΩ Accuracy: 0.1%	General Resistance RDS-77B ESI DB-62

DISPLAY ACCESS 3-3.

CAUTION

Do not handle the conductive edges of the LCD interconnects. If contaminated, clean with alcohol.

Refer to Figure 3-1.

1. Remove the four Phillips screws from the back side of the pca.
2. Remove the LCD mounting bracket.
3. Insert a small screwdriver under the edges of the display holding bracket, and gently pry the bracket loose from the snaps.
4. Turn the bracket upside down to remove the LCD.
5. Before installing a new LCD, make sure that all connector contact points are clean.

CLEANING 3-4.

CAUTION

To avoid damaging the meter, do not use aromatic hydrocarbons or chlorinated solvents for cleaning. These solutions will react with the plastics used in the instruments.

Do not allow the LCD to get wet. Remove the display assembly before washing the pca and do not install until the pca is completely dry.

Do not use detergent of any kind for cleaning the pca.

Do not remove lubricants from the switch when cleaning the pca.

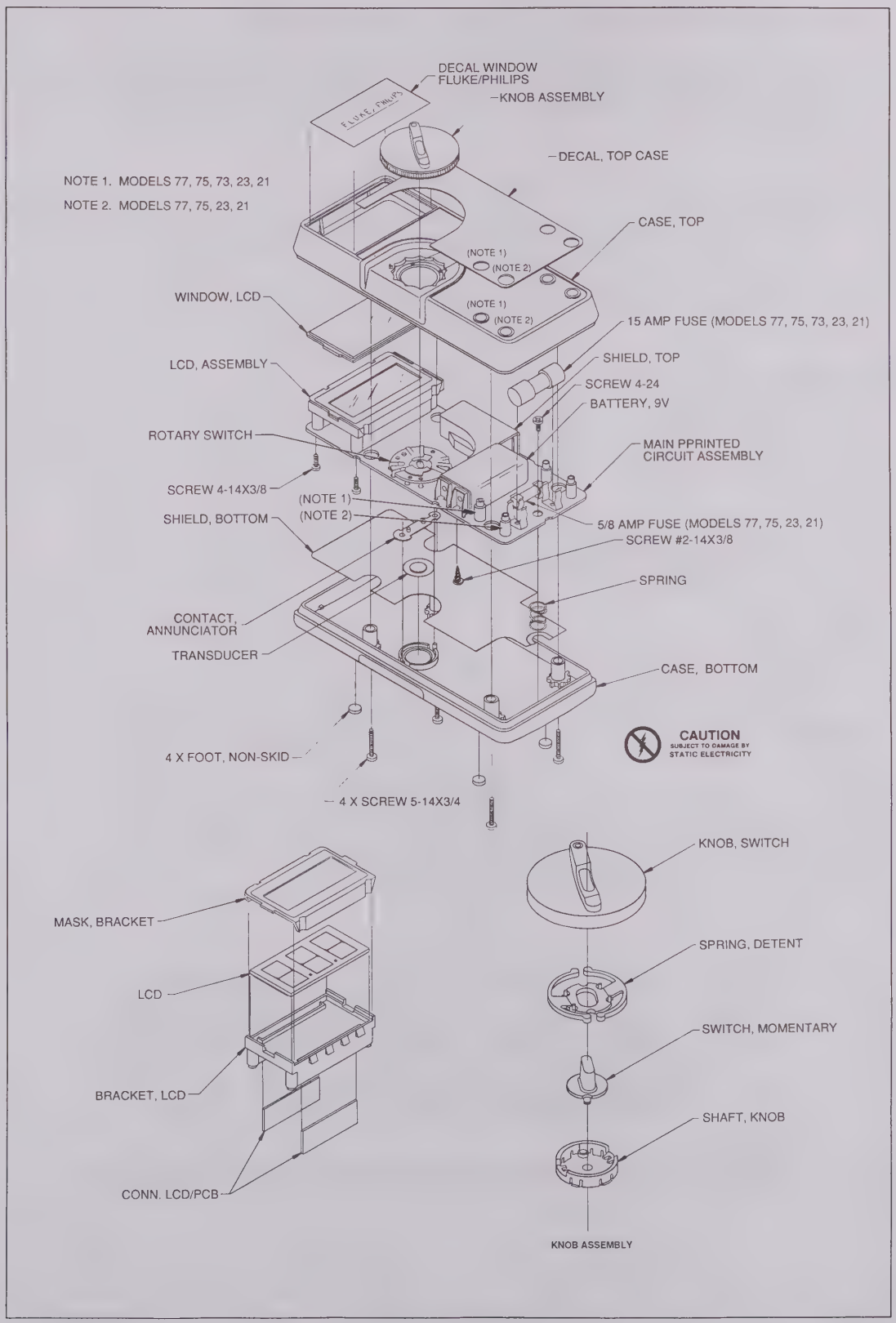


Figure 3-1. Assembly Details

Clean the instrument case with a mild detergent and water.

The pca may be washed with isopropyl alcohol or deionized water and a soft brush. Remove the display assembly and fuses before washing, and avoid washing the switch if possible. Dry the pca with clean dry air at low pressure, then bake it at 50°C for 24 hours.

PERFORMANCE TESTS 3-5.

Performance tests are recommended for incoming inspection, periodic maintenance, and for verifying the specifications in the Users Manual. If the instrument fails any part of the test, calibration and/or repair is indicated.

In the performance tests, the Fluke Series II meters are referred to as the unit under test (UUT).

Initial Procedure 3-6.

1. Allow the UUT to stabilize to room temperature 23°C ± 5°C (73°F ± 9°F).
2. Check the fuses and battery, and replace them if necessary.

WARNING

TO PREVENT FIRE, INSTALL FUSES IN ACCORDANCE WITH THE RATING SHOWN ON THE BACK OF THE METER.

Display Test 3-7.

To test the display, turn the UUT on and check whether all display segments come on as indicated in Figure 3-2.

DC Voltage Test 3-8.

WARNING

CONNECT THE GROUND/COMMON/LOW SIDE OF THE DC CALIBRATOR TO COM ON THE UUT.

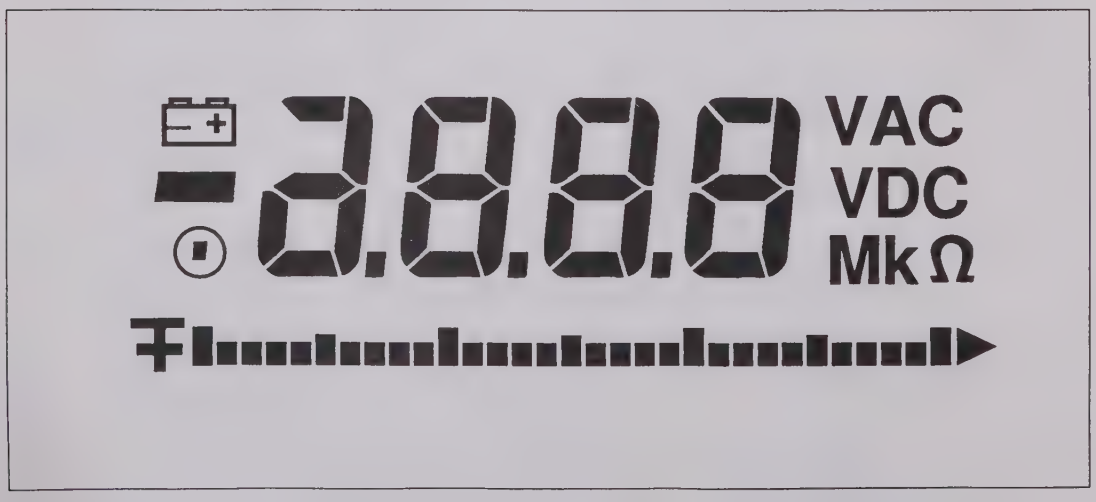


Figure 3-2. Display

1. Set the UUT function switch to VDC, and connect the DC Voltage Calibrator output to the VΩ⊣⊢ and COM input terminals of the UUT.
2. Referring to Table 3-2, set the DC Voltage Calibrator for the output indicated in steps 1 through 4 only. Verify that the UUT display reading is within the limits shown.

Table 3-2. DC Voltage Test

STEP	DC INPUT VOLTAGE	DISPLAY READING		
		70	73/75/21	77/23
1	+2.7V	2.685 to 2.715	2.688 to 2.712	2.691 to 2.709 V DC
2	+27V	26.85 to 27.15	26.88 to 27.12	26.91 to 27.09 V DC
3	+270V	268.5 to 271.5	268.8 to 271.2	269.1 to 270.9 V DC
4	+1000V	993 to 1007	995 to 1005	995 to 1005 V DC
*5	+300 mV	298.4 to 301.6	298.7 to 301.3	299.0 to 301.0 V DC
*300 mV function only				

3. Set the DC Voltage Calibrator for an output of +300 mV, and switch the UUT to the 300 mV function. Verify that the UUT display reading is within the limits shown in Table 3-2 (step 5).

AC Voltage Test 3-9.

WARNING

CONNECT THE GROUND/COMMON/LOW SIDE OF THE AC CALIBRATOR TO COM ON THE UUT.

1. Set the UUT function switch to VAC, and connect the AC Voltage Calibrator to the VΩ⊣⊢ and COM input terminals.
2. Set the AC Voltage Calibrator for the output given in Table 3-3, and verify that the UUT display reading is within the limits shown.

NOTE

When the input is open in the VAC function, it is normal for the 70 Series II meters to read some counts on the display. This is due to ac pickup in the ac amplifier when the ac amplifier is unterminated.

Table 3-3. AC Voltage Test

INPUT			DISPLAY READING
STEP	VOLTAGE	FREQ.	70, 73, 75/21 and 77/23
1	2.7V	100 Hz	2.644 to 2.756 V AC
2	2.7V	500 Hz	2.644 to 2.756 V AC
3	750V	100 Hz	733 to 767 V AC
4	750V	1000 Hz	733 to 767 V AC

Resistance Test 3-10.

1. Select the ohms function on the UUT.
2. Connect the Ohms Calibrator or Decade Resistor to the VΩ→⊣ and COM input terminals of the UUT.
3. Referring to Table 3-4, set the Ohms Calibrator or Decade Resistor to the resistance value indicated in steps 1 through 6. Verify that the display reading is within the limits shown.

Table 3-4. Resistance Test

STEP	INPUT RESISTANCE	DISPLAY READING
1	short	0.0 to 0.2Ω
Decades of 1:		
2	100Ω	99.3 to 100.7Ω (plus 0 reading)
3	1 kΩ	994 to 1006 Ω
4	10 kΩ	9.994 to 10.06 kΩ
5	100 kΩ	99.94 to 100.6 kΩ
6	1 MΩ	.994 to 1.006 MΩ
7	10 MΩ	9.79 to 10.21 MΩ
Decades of 1.9:		
2	190Ω	188.8 to 191.2Ω (plus 0 reading)
3	1.9 kΩ	1889 to 1911 Ω
4	19 kΩ	18.89 to 19.11 kΩ
5	190 kΩ	188.9 to 191.1 kΩ
6	1.9 MΩ	1.889 to 1.911 MΩ
7	19 MΩ	18.61 to 19.39 MΩ
Decades of 2.7:		
2	270Ω	268.4 to 271.6Ω (plus 0 reading)
3	2.7 kΩ	2685 to 2715Ω
4	27 kΩ	26.85 to 27.15 kΩ
5	270 kΩ	268.5 to 271.5 kΩ
6	2.7 MΩ	2.685 to 2.715 MΩ
7	27 MΩ	26.45 to 27.55 MΩ

Diode Test 3-11.

To test the Series II meters, perform the following steps:

1. Set the UUT to the Diode Test function.

NOTE

On Fluke 5100 series calibrators, activate the 50Ω divider override.

2. Apply an input from the DC Voltage Calibrator of +.090V dc to the VΩ→⊣ and COM input terminals of the UUT, and verify that the beeper is on.
3. Increase the DC Voltage Calibrator output to +.110V dc, and verify that the beeper is off.

DC mA Test (75/21 & 77/23 Only) 3-12.

1. Set the output of the DC Current Calibrator to zero, and connect it to the 300mA and COM input terminals of the UUT.
2. Set the DC Current Calibrator to the output shown in Table 3-5, and verify that the UUT display reading is within the limits shown.

Table 3-5. DC mA Test

STEP	INPUT CURRENT	DISPLAY READING 75/21 & 77/23
1	+27 mA	26.57 to 27.43 DC
2	+200 mA	196.8 to 203.2 DC

DC Amps Test (73, 75/21, and 77/23 Only) 3-13.

1. Set the DC Current Calibrator to standby and connect it to the 10A and COM input terminals of the UUT.
2. Apply currents as indicated in Table 3-6, and verify that the display reading is within the limits shown.

Table 3-6. DC Amps Test

STEP	INPUT CURRENT (5100B)	DISPLAY READING
1	+1.99999A dc	1.95 to 2.05 DC

CALIBRATION 3-14.

1. Set the DC Voltage Calibrator to zero, and set the UUT to the VDC function.
2. Remove the case top cover as previously described.
3. Connect the DC Voltage Calibrator to the VΩ⊣⊢ and COM input terminals of the UUT.
4. Set the DC Voltage Calibrator for an output of +2.700V dc, and adjust R8 for a display reading of +2.700V dc ± .001V.

TROUBLESHOOTING 3-15.

A troubleshooting tree for the Series II meters is given in Figure 3-3. Faults are listed in the order of probability. This tree gives a systematic approach to isolation of problems to a component or component area. Complete the procedures in the order listed in this table; all measurements are made with respect to common.

Also, supplemental toubleshooting procedures are presented in the following paragraphs.

When troubleshooting the 70 Series II meters, use the precautions listed on the static awareness sheet to prevent damage from static discharge.

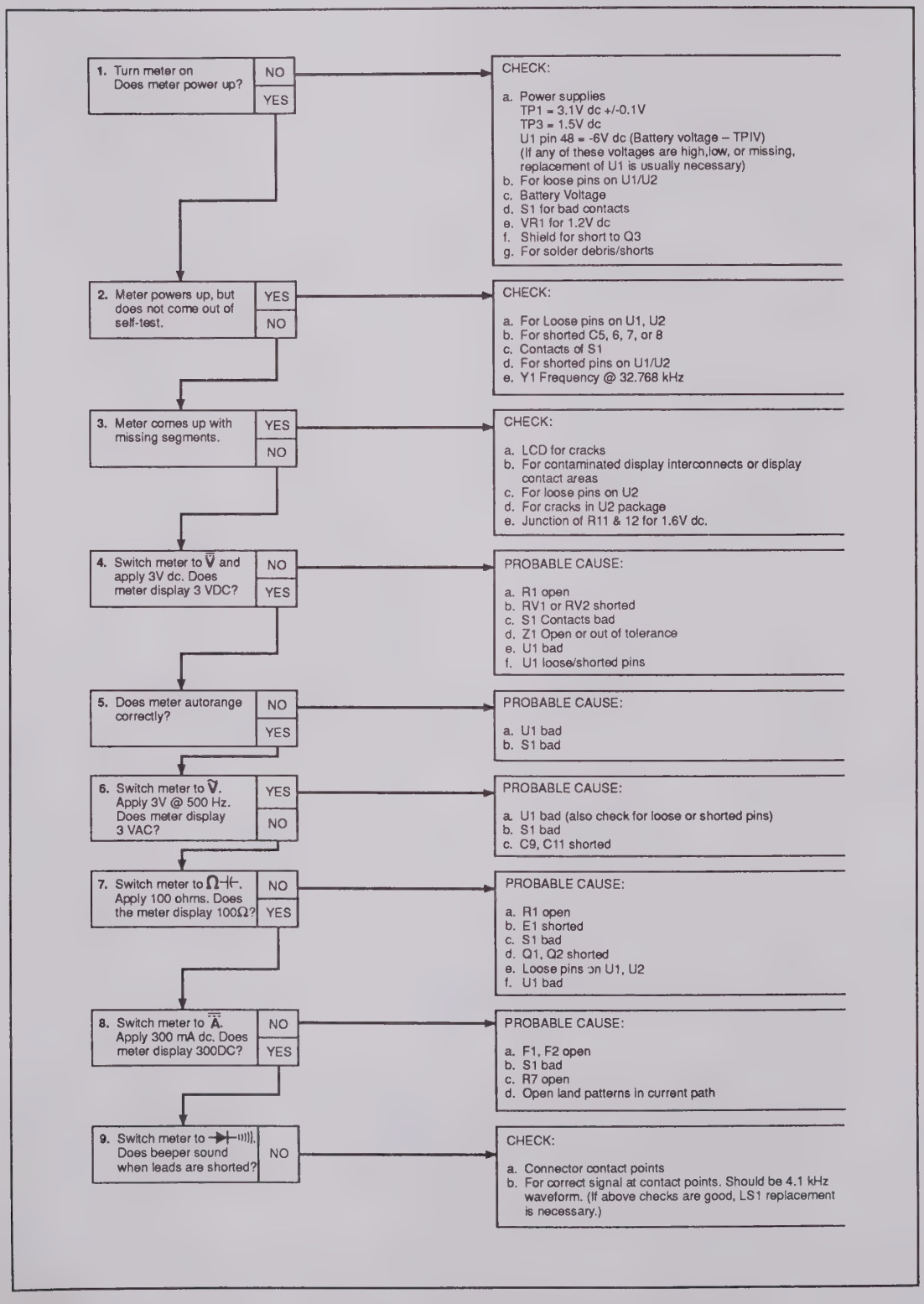

1. Turn meter on Does meter power up?
NO
YES
CHECK:
a. Power supplies
TP1 = 3.1V dc +/-0.1V
TP3 = 1.5V dc
U1 pin 48 = -6V dc (Battery voltage – TP1V)
(If any of these voltages are high,low, or missing, replacement of U1 is usually necessary)
b. For loose pins on U1/U2
c. Battery Voltage
d. S1 for bad contacts
e. VR1 for 1.2V dc
f. Shield for short to Q3
g. For solder debris/shorts
2. Meter powers up, but does not come out of self-test.
YES
NO
CHECK:
a. For Loose pins on U1, U2
b. For shorted C5, 6, 7, or 8
c. Contacts of S1
d. For shorted pins on U1/U2
e. Y1 Frequency @ 32.768 kHz
3. Meter comes up with missing segments.
YES
NO
CHECK:
a. LCD for cracks
b. For contaminated display interconnects or display contact areas
c. For loose pins on U2
d. For cracks in U2 package
e. Junction of R11 & 12 for 1.6V dc.
4. Switch meter to V̄ and apply 3V dc. Does meter display 3 VDC?
NO
YES
PROBABLE CAUSE:
a. R1 open
b. RV1 or RV2 shorted
c. S1 Contacts bad
d. Z1 Open or out of tolerance
e. U1 bad
f. U1 loose/shorted pins
5. Does meter autorange correctly?
NO
YES
PROBABLE CAUSE:
a. U1 bad
b. S1 bad
6. Switch meter to V̄. Apply 3V @ 500 Hz. Does meter display 3 VAC?
YES
NO
PROBABLE CAUSE:
a. U1 bad (also check for loose or shorted pins)
b. S1 bad
c. C9, C11 shorted
7. Switch meter to Ω⊣⊢. Apply 100 ohms. Does the meter display 100Ω?
NO
YES
PROBABLE CAUSE:
a. R1 open
b. E1 shorted
c. S1 bad
d. Q1, Q2 shorted
e. Loose pins on U1, U2
f. U1 bad
8. Switch meter to Ā. Apply 300 mA dc. Does meter display 300DC?
NO
YES
PROBABLE CAUSE:
a. F1, F2 open
b. S1 bad
c. R7 open
d. Open land patterns in current path
9. Switch meter to →|⊢))). Does beeper sound when leads are shorted?
NO
CHECK:
a. Connector contact points
b. For correct signal at contact points. Should be 4.1 kHz waveform. (If above checks are good, LS1 replacement is necessary.)

Figure 3-3. Troubleshooting Tree

Instrument Data Report

Type: Digital Multimeter

Submitted By:
ID No. :
Cal Date:
Cal Due:
Temperature: ° F
Humidity: %

Manufacturer: Fluke
Model No: 70 II
Serial No. :
Test No.:
Stabro No. :
Calibration Technician:

Test Parameter: DC Voltage Accuracy

Range	Nominal Input	Lower Limit	As Received	As Returned	Upper Limit
3 VDC	2.7 VDC	2.685 VDC			2.715 VDC
30 VDC	27 VDC	26.85 VDC			27.15 VDC
300 VDC	270 VDC	268.5 VDC			271.5 VDC
1000 VDC	1000 VDC	993 VDC			1007 VDC
300 mVDC	300 mVDC	298.4 mVDC			301.6 mVDC

Test Parameter: AC Voltage Accuracy

Range	Nominal Input	Lower Limit	As Received	As Returned	Upper Limit
3 VAC	2.7 V @ 100Hz	2.644 VAC			2.756 VAC
3 VAC	2.7 V @ 500Hz	2.644 VAC			2.756 VAC
750 VAC	750 V @ 100Hz	733 VAC			767 VAC
750 VAC	750 V @ 1000Hz	733 VAC			767 VAC

Test Parameter: Resistance Accuracy

Range	Nominal Input	Lower Limit	As Received	As Returned	Upper Limit
300 Ω	190 Ω	188.8 Ω			191.2 Ω
3 kΩ	1900 Ω	1889 Ω			1911 Ω
30 kΩ	19 kΩ	18.89 kΩ			19.11 kΩ
300 kΩ	190 kΩ	188.9 kΩ			191.1 kΩ
3 MΩ	1.9 MΩ	1.889 MΩ			1.911 MΩ
30 MΩ	19 MΩ	18.61 MΩ			19.39 MΩ

End of report

*Measured values shown in **bold** are out of tolerance.

Technician: _____
Date of issue: _____

70 Series II

Range Hold

Since repetitive go-no-go tests and peaking/dipping adjustments are more easily done using one range, the manual range function will prove a real boon to users making these tests frequently. Touching the pushbutton once prevents the meter from changing ranges. Pushing the button again changes the range, and holding the button down for a couple of seconds restores the "Autorange" function.

Audible Tones

A continuous audible tone provides a fast check for continuity of current paths having 150 ohms or less. A brief tone indicates a voltage drop of about 0.6 volts, the normal forward bias for semiconductor devices passing about 500 microamps.

Touch Hold®

Touch Hold captures a reading and displays it from memory even after the probe has been removed from the circuit. As soon as the reading stabilizes, the meter makes a distinctive audible chirp and automatically holds the reading. Touch Hold reduces the chance of circuit damage when a probe slips and contacts two points at once because you can concentrate on touching the right test point and nothing else. Touch Hold reduces the risk of electrical shock and also gives the user time to log the reading if needed or refer back to the reading before the next measurement.

Multimeter Holster (23, 77)

Our multipurpose holster is made of a tough resilient yellow plastic that snaps over the instrument, protecting it from even the most severe shock. The patented Flex-Stand makes the holster exceptionally versatile. It can be used to stand the meter on a bench, or it can be bent around a pipe or fastened to a tool belt.

Digital/Analog

The Model 21, 23, 70, 73, 75, and 77 provide a 3200 count digital display that gives extended resolution and a 31 segment bar graph that reacts 10 times faster than the numerical display, allowing you to make peaking and dipping adjustments easier than with digital-only DMMs.

Specifications

Technical Specifications

for the 21, 23, 70, 73, 75 and 77

Specifications apply to all models unless otherwise stated. Accuracy is specified as ±([% of reading] + [number of least significant digits]) at 18°C to 28°C (64°F to 82°F) with relative humidity to 90%, for a period of one year after calibration.

Display: 3200 counts, updates 2.5/sec
Analog: 31 segments, update rate 25/sec

Voltage

DC V - Range	70	73/75/21	77/23
320 mV	±(0.5% + 1)	±(0.4% + 1)	±(0.3% + 1)
3.200V 32.00V 320.0V	±(0.5% + 1)	±(0.4% + 1)	±(0.3% + 1)
1000V	±(0.6% + 1)	±(0.4% + 1)	±(0.4% + 1)
AC V - Range	**70/73/75/77/21/23**		
45-500 Hz 3.2V **45-1 kHz** 32.00V 320.0V 750V	±(2% + 2)		

AC Conversion: AC-coupled, average responding, and calibrated to the rms value of a sine wave input
Best Resolution: 0.1 mV in 320 mV range
Input Impedance: 10 MΩ nominal, <50 pF
DC V Normal Mode Rejection: >60 dB @ 50 Hz or 60 Hz
DC V Common Mode Rejection Ratio: >120 dB @ dc, 50 Hz or 60 Hz
AC V Common Mode Rejection Ratio: >60 dB, dc to 60 Hz
Overload Protection: 1000V dc (500V dc, 500V ac {sine} on mV range), 750V ac rms (sine)

Current*

DC - Range	73	75/77/21/23
32.00 mA, 320.0 mA		±(1.5% + 2)
10.00A**	±(1.5% + 2)	±(1.5% + 2)
AC - Range		
45 Hz to 1 kHz 32.00 mA, 320.0 mA		±(2.5% + 2)
45 Hz to 1 kHz 10.00A**	±(2.5% + 2)	±(2.5% + 2)

Current function not available on Fluke 70
***10A continuous, 20A for 30 seconds maximum*

AC Conversion: Same as voltage
Best Resolution: 0.01 mA in 32 mA range (75 77/21/23); 0.01A in 10A range (73)
Burden Voltage: 6 mV/mA for mA input (75/77 21/23), 50 mV/A for A input (73/75/77/21/23)
Input Protection: mA – 630 mA, 250V FAST fuse (75/77/21/23); A – 15A, 600V FAST fuse (al models except 70)

Ohms and Diode Test

Range	70/73/75/77/21/23
320.0Ω	±(0.5% + 2)
3200Ω, 32.00 kΩ 320.0 kΩ, 3.200 MΩ	±(0.5% + 1)
32.00 MΩ	±(2% + 1)

Best Resolution: 0.1Ω on 320.0Ω range
Diode Test: To 2.0V
Continuity: Continuous tone (4096 Hz) for resis tance <150Ω
Overload Protection: 500V dc or rms (sine)
Open Circuit Voltage: <3.1V dc (diode test <3.1V dc (Ω)
Full Scale Voltage (Ω): <440 mV dc to 3.2 MΩ <1.4V dc for 32 MΩ
Short Circuit Current: <500 µA (Ω); 700 µA (

Environmental Data

Operating Temperature: 0°C to 50°C
Storage Temperature: -40°C to 60°C
Temperature Coefficient: 0.1 x (specified accu racy)/°C (<18°C or >28°C)
Relative Humidity: 0% to 90% (0°C to 35°C); 0° to 70% (35°C to 50°C)
Shock, Vibration: Per MIL-T-28800 for a Styl B, Class 2 Instrument

General Specifications

Maximum Voltage to Earth: 1000V dc, 750V a rms (sine)
Battery Type: 9V, NEDA 1604 or 6F22 or 006
Battery Life: 2000 hours typical (alkaline)
Safety: Designed to Protection Class II per IE 348, ANSI/ISA-S82, UL 1244, CSA C22.2 N 231, and IEC 1010 overvoltage category II.
Sleep Mode: After one hour of inactivity (2 minutes in diode test)
Automatic Touch Hold: Automatically holds eac new reading; beeps when reading is stable; auto matically resets between readings
Warranty: Three years parts and labor
Size: 166 mm L x 75 mm W x 28 mm H (6.55 i L x 2.95 in W x 1.12 in H)
Weight: 0.34 kg (12 oz) without holster

Ordering Information

See page 122.

Supplemental Troubleshooting Procedures 3-16.

CHECKING THE CRYSTAL OSCILLATOR 3-17.

Connect an oscilloscope or counter to pin 54 of U1 or to the junction of C12 and the Y1 crystal. Check for a 32.768-kHz sine wave approximately 600 mV p-p in amplitude. Note that U2 and the display will not work if the clock circuit is not working.

Probable related failures include: U1, Y1, or C12.

CHECKING THE REFERENCE VOLTAGE 3-18.

Check for a reference voltage of 1.00V dc (adjustable by R8) at pin 14 of U1 or at the junction of R15 and R16.

Probable related failures include: R8, R14, R15, R16, VR1, or CR2.

CHECKING DISPLAY DRIVE VOLTAGE 3-19.

Check that VM (V middle) is 1.6V dc ± .1V at pin 28 of U2 or at the junction of R11 and R12.

Probable related failures include: R11 or R12.

CHECKING BEEPER DRIVE SIGNAL 3-20.

Put the unit in the Diode Test Mode and short the input leads. Using an oscilloscope, measure the signal at pin 3 of U1. The signal should be a 4V p-p symmetrical square wave at about 4.1 kHz.

A probable related failure is: U1.

TRACING THE VDC SIGNAL PATH 3-21.

Use the following procedure to trace the VDC signal path:

1. Set the UUT to the VDC function and apply 2V dc to the input.
2. Using a DVM, measure the input at J1 for 2V dc.
3. Measure pin 1 of Z1 input divider for 2V dc. Probable related failures include: R1, S1, RV1, or RV2.

NOTE

Measurements in steps 4, 5, and 6 may be affected by loading.

4. Measure Z1 pin 3 for 200 mV dc. Probable related failures are: Z1, U1.
5. Measure for 200 mV dc at the active filter input (AFI, pin 26 of U1 or R9). A probable failure is: U1.
6. Measure for 200 mV at the active filter output (AFO, pin 27 of U1 or R9). Probable related failures are: R9, C5, or C6.

WARNING

R1 IS A FUSIBLE RESISTOR. TO ENSURE SAFETY, USE EXACT REPLACEMENT ONLY.

Section 4
List of Replaceable Parts

CONTENTS

TITLE	DRAWING NUMBER	TABLE NO.	PAGE NO.	FIGURE NO.	PAGE NO.
Final Assembly (77,75,23,21)	FLUKE-77-2 T&B	4-1	4-5	4-1	4-6
A1 Main PCA (77,75,23,21)	FLUKE-77-2-4021	4-2	4-8	4-2	4-9
Final Assembly (73)	FLUKE-73-2-T&B	4-3	4-10	4-3	4-11
A1 Main PCA (73)	FLUKE-73-2-4021	4-4	4-13	4-4	4-14
Final Assembly (70)	FLUKE-70-2-T&B	4-5	4-15	4-5	4-16
A1 Main PCA (70)	FLUKE-70-2-4021	4-6	4-18	4-6	4-19

INTRODUCTION 4-1.

Parts are listed alphanumerically by reference designator or item number. Each part is shown in an accompanying illustration unless otherwise noted.

Parts lists include the following information:

- Reference designation or item number
- Description of each part
- Fluke part number
- Manufacturer's supply code
- Manufacturer's part number
- Total quantity of components per assembly

HOW TO OBTAIN PARTS 4-2.

Use the Fluke Stock Number when ordering all components from the John Fluke Mfg. Co., Inc. or an authorized representative. In the U.S., order directly from the Fluke Parts Department by calling 1-800-526-4731.

Some components may be ordered directly from the manufacturer using the manufacturer's part number.

In the event the part your order has been replaced by a new or improved part, the replacement will be accompanied by an explanatory note and installation instructions, if necessary.

To ensure prompt and efficient handling of your order, include the following information:

1. Instrument model and serial number
2. Fluke stock number
3. Description of part
4. Printed circuit assembly (pca) part number and revision letter as printed in ink on the board.
5. The reference designation or item number of the part
6. Quantity

Price information for parts is available from the John Fluke Mfg. Co., Inc., and its authorized representatives. Prices are also available in a Fluke Replacement Parts Catalog, which is available on request.

CAUTION

An asterisk (*) indicates a device that may be damaged by static discharge.

TECHNICAL SERVICE CENTERS 4-3.

A list of technical service centers is included at the end of this section.

Table 4-1. Final Assembly (Models 77,75,23,21)
(See Figure 4-1.)

REFERENCE DESIGNATOR -A>-NUMERICS---->	S	DESCRIPTION	FLUKE STOCK --NO--	MFRS SPLY -CODE-	MANUFACTURERS PART NUMBER -OR GENERIC TYPE-----	TOT QTY-	NOT -E-
A 1	*	MAIN PCA	828475	89536	828475	1	
BT 1		BATTERY,9V,0-15MA	696534	59717	216	1	
F 1		FUSE,5X20MM,0.63A,250V,FAST	740670	71400	GDA-630MA	1	
F 3		FUSE,.406X1.5, 15A, 600V, FAST	820829	71400	KTK-15	1	
H 1		SCREW,THD FORM,PH,P,STL,4-24,.250	519116	COMMERCIAL		1	
H 2		SCREW,THD FORM,PH,P,2-14,.375	821140	COMMERCIAL		1	
H 3		SCREW,THD FORM,PH,P,STL,4-14,.375	448456	COMMERCIAL		4	
H 7		SCREW,THD FORM,PH,P,STL,5-14,.750	733410	COMMERCIAL		4	
LS 1		AF TRANSD,PIEZO,20 MM	642991	51406	7BB-20-604	1	
MP 9		SHIELD,TOP	819300	89536	819300	1	
MP 10- 13		FOOT,NON-SKID	640565	2K262	640565	4	
MP 14		CASE,BOTTOM	896316	89536	896316	1	1
MP 15		SHIELD,BOTTOM	896225	89536	896225	1	
MP 16		SPRING,COIL,COMP,M WIRE,.500,.360	697227	27745	C0360-026-0500	1	
MP 17		CASE,TOP	896311	89536	896311	1	2
MP 18		WINDOW,LCD	885850	89536	885850	1	3
MP 19		BRACKET,LCD	646653	89536	646653	1	
MP 20		MASK,BRACKET	885848	89536	885848	1	
MP 21, 22		CONN,ELASTOMERIC,LCD TO PWB,1.900 L	649632	0K392	SG	2	
MP 23		SWITCH,KNOB	885843	89536	885843	1	4
MP 24		SHAFT,KNOB	646661	89536	646661	1	
MP 25		SPRING,DETENT	646679	89536	646679	1	
MP 26		SHOCK ABSORBER	428441	25099	428441	1	
MP 27		DECAL,CASE TOP	896332	89536	896332	1	5
MP 28		LABEL, WINDOW FLUKE-PHILIPS	844340	89536	844340	1	
MP 31		HOLSTER & FLEXSTAND ASSY	890298	89536	890298	1	6
MP 32		TEST LEADS	855742	89536	855742	1	
MP 33		MANUAL,PAMPHLET,DMM ACCESSORY LIST	825851	89536	825851	1	
S 2		SWITCH,MOMENTARY	890280	89536	890280	1	7
S 4		CONTACT,ANNUNCIATOR	642983	89536	642983	1	
TM 1		OPERATOR MANUAL	896191	89536	896191	1	
TM 2		SERVICE MANUAL	896204	89536	896204	1	
U 3		LCD,3.75 DIGIT,BAR GRAPH,MULTIPLED	640581	62786	LS-068-C	1	

An * in 'S' column indicates a static-sensitive part.

NOTES:

NOTE 1 = For Fluke Model 21,23 Stock No. is 895792.
NOTE 2 = For Fluke Model 21,23 Stock No. is 745661.
NOTE 3 = For Fluke Model 21 Stock No. is 895797.
For Fluke Model 23 Stock No. is 895826.
For Fluke Model 75 Stock No. is 896324.
NOTE 4 = For Fluke Model 21,23 Stock No. is 748129.
NOTE 5 = For Fluke Model 21,23 Stock No. is 895813.
NOTE 6 = Not used on Fluke Model 21.
NOTE 7 = For Fluke Model 21,23 Stock No. is 895800.

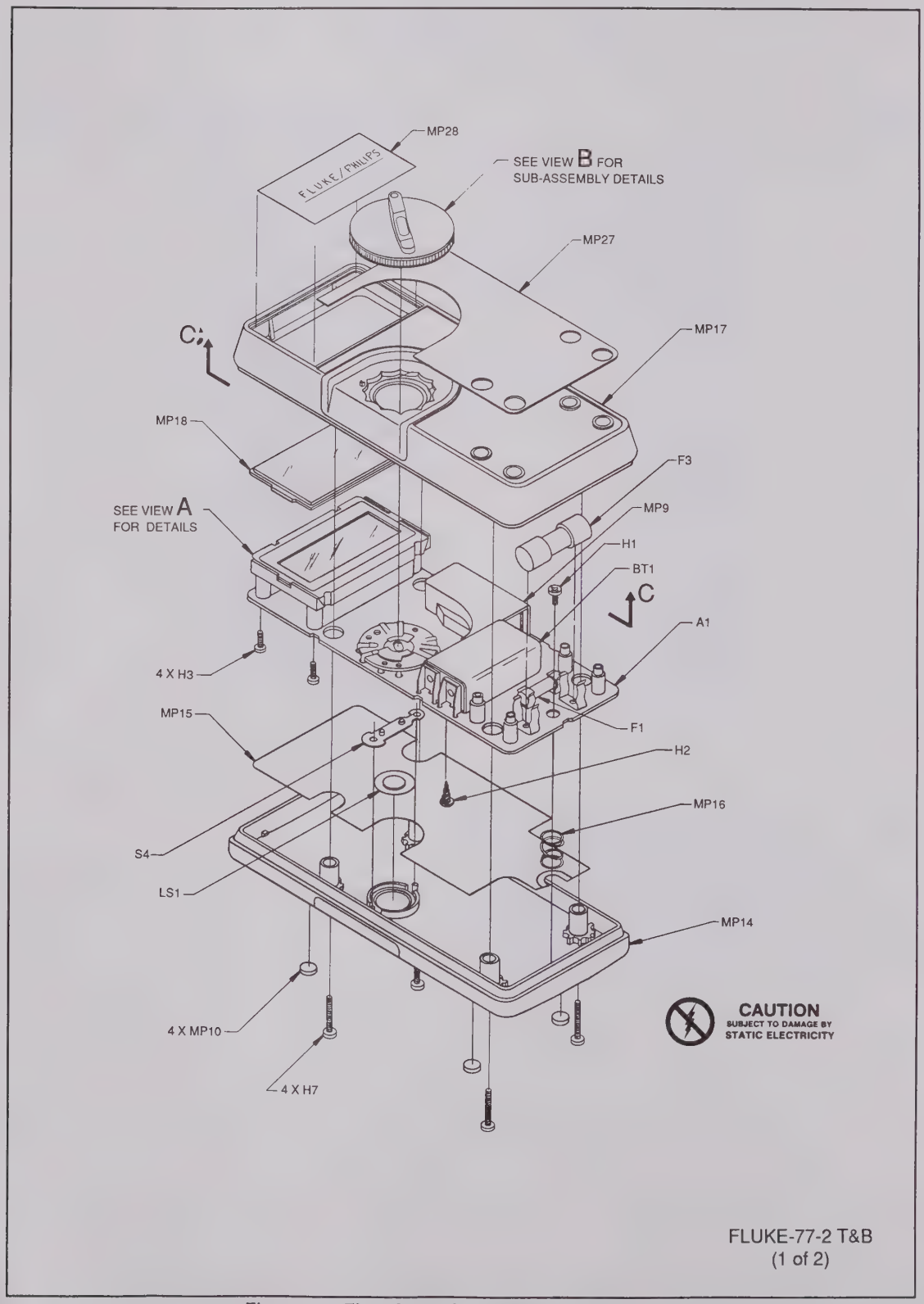


Figure 4-1. Final Assembly (Models 77, 75, 23, 21)

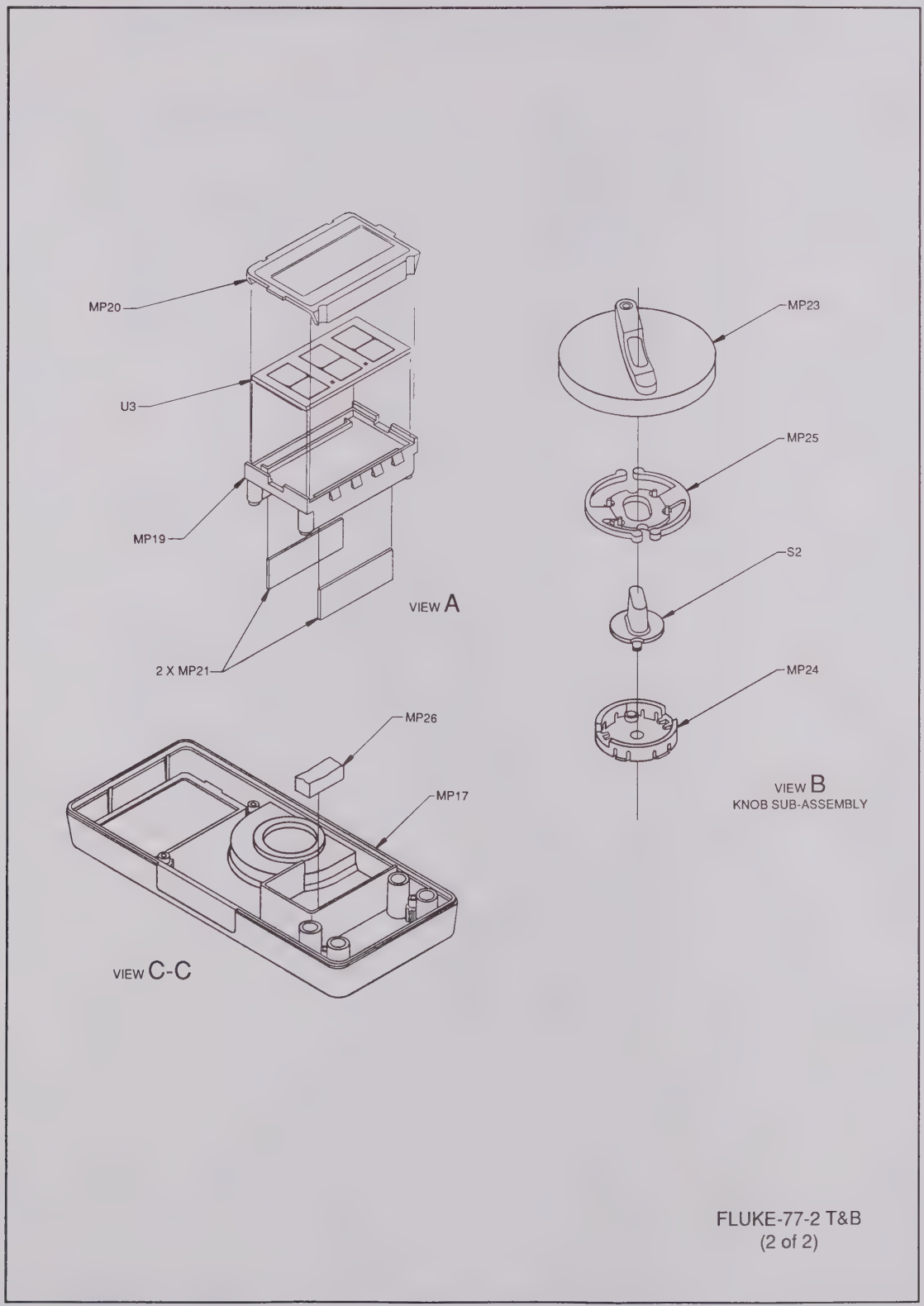


Figure 4-1. Final Assembly (Models 77, 75, 23, 21) (cont)

Table 4-2. A1 Main PCA (Models 77,75,23,21)
(See Figure 4-2.)

REFERENCE DESIGNATOR -A->-NUMERICS---->	S	DESCRIPTION	FLUKE STOCK --NO--	MFRS SPLY -CODE-	MANUFACTURERS PART NUMBER -OR GENERIC TYPE-----	TOT QTY-	NOT -E-
C 1		CAP,POLYES,0.022UF,+-10%,1000V	721019	60935	MKT-1.60	1	
C 2, 10		CAP,TA,0.47UF,+-20%,35V	655035	56289	199D474X0035AG2	2	
C 4		CAP,AL,2.2UF,+-20%,50V	650069	62643	SRAC50VB2R2M4X7C3	1	
C 5, 6		CAP,POLYCA,0.027UF,+-10%,63V	720979	68919	MKC2-272-K-63V	2	
C 7		CAP,POLYES,0.47UF,+-10%,50V	697409	60935	185-2/0.47/K/0050/R/A/B	1	
C 8		CAP,POLYPR,0.033UF,+-10%,63V	721050	68919	MKP20-333-K-63V	1	
C 9		CAP,TA,6.8UF,+-20%,10V	655043	56289	199D685X0010BG2	1	
C 11		CAP,TA,2.2UF,+-20%,16V	706804	56289	199D225X0016AE2	1	
C 12		CAP,CER,47PF,+-20%,50V,C0G	706705	04222	SR595A470MAATR1A	1	
C 13		CAP,CER,0.22UF,+80-20%,50V,Z5U	733386	04222	SR595E224ZAATR1A	1	
C 14, 15		CAP,CER,33PF,+-5%,50V,C0G	714543	04222	SR595A330JAATR1A	2	
CR 1, 2	*	DIODE,SI,BV= 75.0V,RADIAL INSERTED	659516	03508	1N4448	2	
DS 1		SURGE PROTECTOR,1500V,+-20%	655134	91984	100T1	1	
J 1- 4		RECEPTACLE,INPUT	642959	89536	642959	4	
MP 2, 3		HLDR,FUSE,5MM X 20MM	697086	61857	H-0011-2	2	
MP 4, 5		600 VOLT FUSE CONTACT	707190	7G970	707190	2	
MP 6		CONTACT,BATTERY	642967	89536	642967	1	
MP 7		CONTACT,BATTERY	654228	89536	654228	1	
Q 1, 3	*	TRANSISTOR,SI,NPN,SELECTED IEBO,TO-92	685404	04713	SPS8763RLRA	2	
Q 2	*	TRANSISTOR,SI,NPN,SMALL SIGNAL,TO-92	698225	04713	2N3904RLRA	1	
R 1		RES,MF,1K,+-1%,100PPM,FLMPRF,FUSIBLE	650085	91637	CMF65 1001 F T-1	1	
R 2, 3		RES,CERM,1M,+-5%,1W	655175	19647	MS214-105-5%-200PPM/C	2	
R 4		RES,CF,100K,+-5%,0.25W	658963	59124	CF1-4 VT 104 J B	1	
R 5		RES,MF,402K,+-0.25%,0.25W,100PPM	706739	59124	MF55D4023C	1	
R 6		RES,WW,4.99,+-1%,2.5W	655019	91637	NS-2C4R99F	1	
R 7		RES,WW,.005,+-1%,.5W	740415	91637	SPR R005F	1	
R 8		RES,CERM,VAR,100K,+-20%,.3W	649897	51406	RVG-0707-V-100-3-104M	1	
R 9, 19		RES,CF,1M,+-5%,0.25W	649970	59124	CF1-4 VT 105 J B	2	
R 10		RES,CF,1.5M,+-5%,0.25W	649962	59124	CF1-4 VT 155 J B	1	
R 11		RES,MF,332K,+-1%,0.125W,100PPM	655217	59124	MF50DVT3323F REEL	1	
R 12		RES,MF,301K,+-1%,0.125W,100PPM	655274	59124	MF50DVT3013F REEL	1	
R 13		RES,MF,44.8K,+-0.25%,0.125W,100PPM	706747	59124	MF50DVT4482C REEL	1	
R 14		RES,CF,62K,+-5%,0.25W	713941	59124	CF1-4 VT 623 J B	1	
R 15		RES,MF,56.2K,+-1%,0.125W,100PPM	706242	59124	MF50DVT5622F REEL	1	
R 16		RES,MF,205K,+-1%,0.125W,100PPM	706234	59124	MF50DVT2053F REEL	1	
R 17		RES,MF,20.5K,+-0.5%,0.125W,100PPM	682716	59124	MF50DVT2052D REEL	1	
R 18		RES,MF,9.20K,+-0.5%,0.125W,100PPM	715219	59124	MF50DVT9201D REEL	1	
R 20		RES,WW,0.36,+-10%,2W,FUSIBLE	740662	23237	SPF360K	1	
RT 1		THERMISTOR,RECT.,POS.,1K,+-40%,25C	446849	54583	911P84E102YU13	1	
RV 1, 2		VARISTOR,910,+-10%,1.0MA	876193	09214	V910LSX1399	2	
S 1		SWITCH,ROTARY	642918	89536	642918	1	
U 1	*	8075 A/D CHIP TESTED	683052	89536	683052	1	
U 2	*	IC,CMOS,4 BIT MICROCOMPUTER	659656	18520	LR3676	1	
VR 1	*	IC, 1.23V,150 PPM T.C.,BANDGAP V. REF	634451	12040	LM385Z-1.2D26Z	1	
W 2		RES JUMPER,0.02,0.25W	682575	91637	FRJ-55	1	
W 5		COPPER,TINNED,PVC INSUL,18AWG,.800"	747394	60386	747394	1	
Y 1		CRYSTAL,32.768KHZ,+-1%,3 X 8MM	643031	5W664	NDK-32.768	1	
Z 1	*	INPUT DIVIDER ASSY TESTED TF - 8077	683797	89536	683797	1	

An * in 'S' column indicates a static-sensitive part.

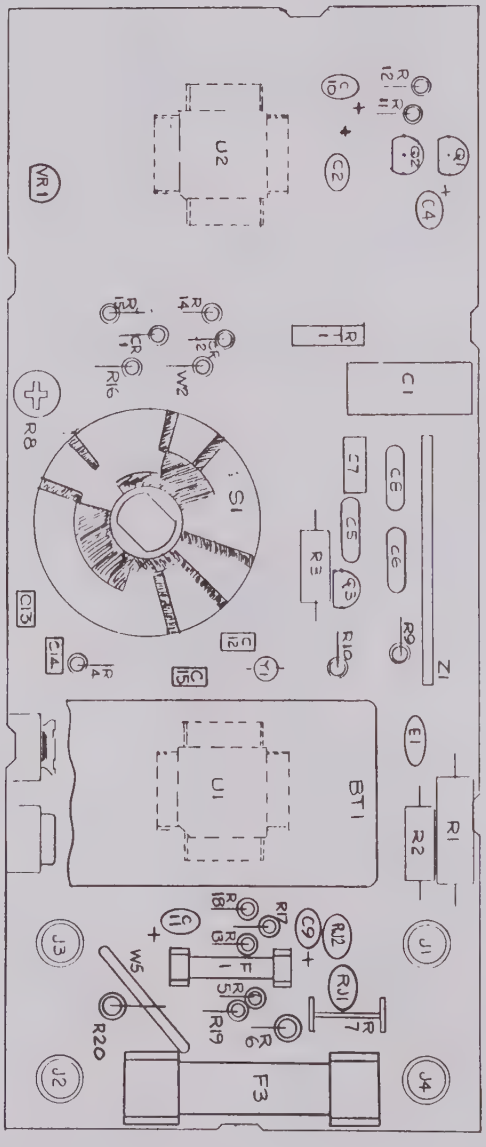


Figure 4-2. A1 Main PCA (Models 77, 75, 23, 21) (cont)

Table 4-3. Final Assembly (Model 73)
(See Figure 4-3.)

REFERENCE DESIGNATOR -A>-NUMERICS---->	S	DESCRIPTION	FLUKE STOCK --NO--	MFRS SPLY -CODE-	MANUFACTURERS PART NUMBER -OR GENERIC TYPE-----	TOT QTY-	NOT -E-
A 1	*	MAIN PCA	885913	89536	885913	1	
BT 1		BATTERY,9V,0-15MA	696534	59717	216	1	
F 3		FUSE,.406X1.5, 15A, 600V, FAST	820829	71400	KTK-15	1	
H 1		SCREW,THD FORM,PH,P,STL,4-24,.250	519116	COMMERCIAL		1	
H 2		SCREW,THD FORM,PH,P,2-14,.375	821140	COMMERCIAL		1	
H 3		SCREW,THD FORM,PH,P,STL,4-14,.375	448456	COMMERCIAL		4	
H 7		SCREW,THD FORM,PH,P,STL,5-14,.750	733410	COMMERCIAL		4	
LS 1		AF TRANSD,PIEZO,20 MM	642991	51406	7BB-20-604	1	
MP 9		SHIELD,TOP	819300	89536	819300	1	
MP 10- 13		FOOT,NON-SKID	640565	2K262	640565	4	
MP 14		CASE,BOTTOM	896340	89536	896340	1	
MP 15		SHIELD,BOTTOM	896225	89536	896225	1	
MP 16		SPRING,COIL,COMP,M WIRE,.500,.360	697227	27745	C0360-026-0500	1	
MP 17		CASE,TOP	896337	89536	896337	1	
MP 18		WINDOW,LCD	896345	89536	896345	1	
MP 19		BRACKET,LCD	646653	89536	646653	1	
MP 20		MASK,BRACKET	885848	89536	885848	1	
MP 21, 22		CONN,ELASTOMERIC,LCD TO PWB,1.900 L	649632	0K392	SG	2	
MP 23		SWITCH,KNOB	885843	89536	885843	1	
MP 24		SHAFT,KNOB	646661	89536	646661	1	
MP 25		SPRING,DETENT	646679	89536	646679	1	
MP 26		SHOCK ABSORBER	428441	25099	428441	1	
MP 27		DECAL,CASE TOP	896357	89536	896357	1	
MP 28		LABEL, WINDOW FLUKE-PHILIPS	844340	89536	844340	1	
MP 32		TEST LEADS	855742	89536	855742	1	
MP 33		MANUAL,PAMPHLET,DMM ACCESSORY LIST	825851	89536	825851	1	
S 2		SWITCH,MOMENTARY	890280	89536	890280	1	
S 4		CONTACT,ANNUNCIATOR	642983	89536	642983	1	
TM 1		OPERATOR MANUAL	896191	89536	896191	1	
TM 2		SERVICE MANUAL	896204	89536	896204	1	
U 3		LCD,3.75 DIGIT,BAR GRAPH,MULTIPLED	640581	62786	LS-068-C	1	

An * in 'S' column indicates a static-sensitive part.

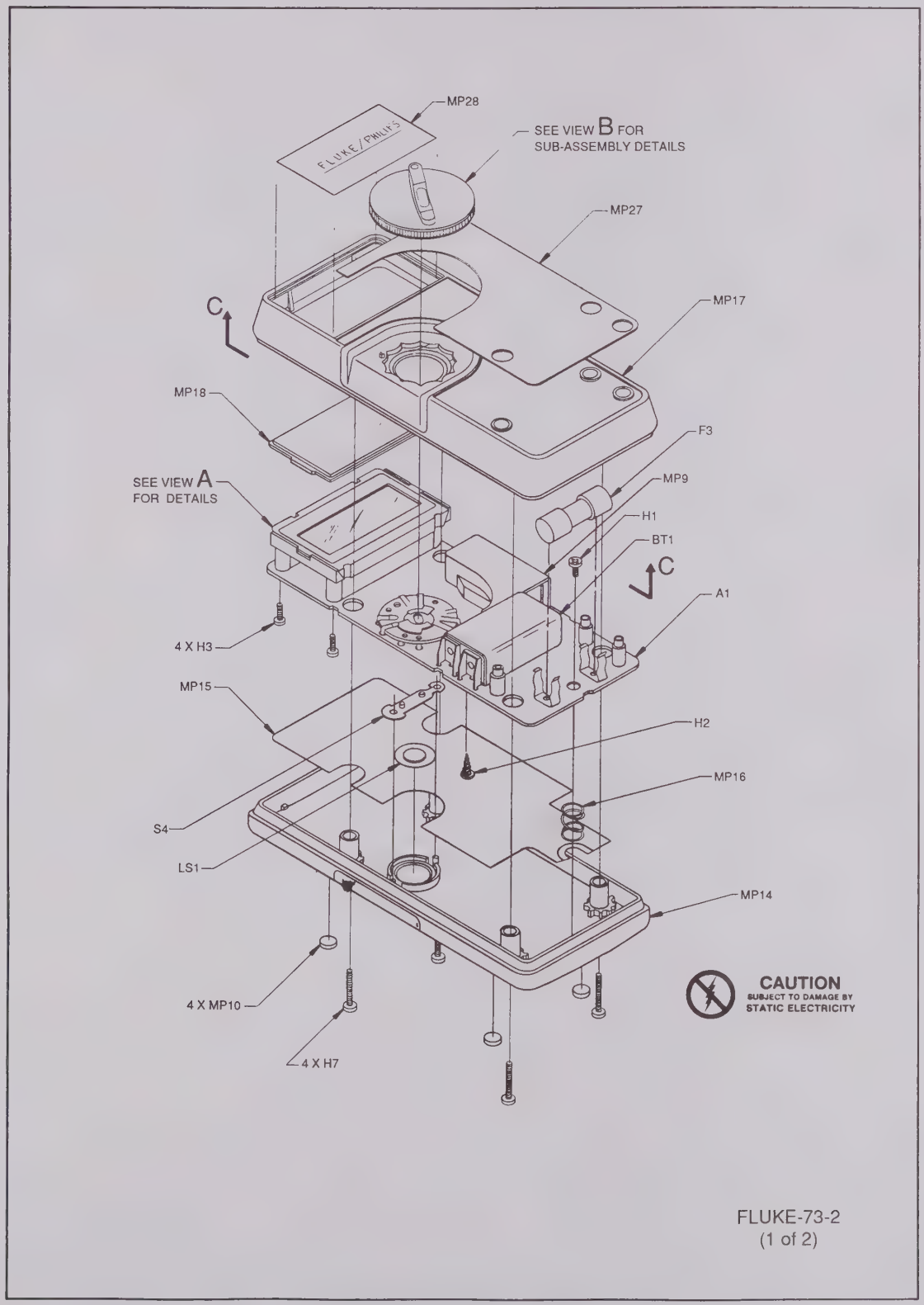


Figure 4-3. Final Assembly (Model 73)

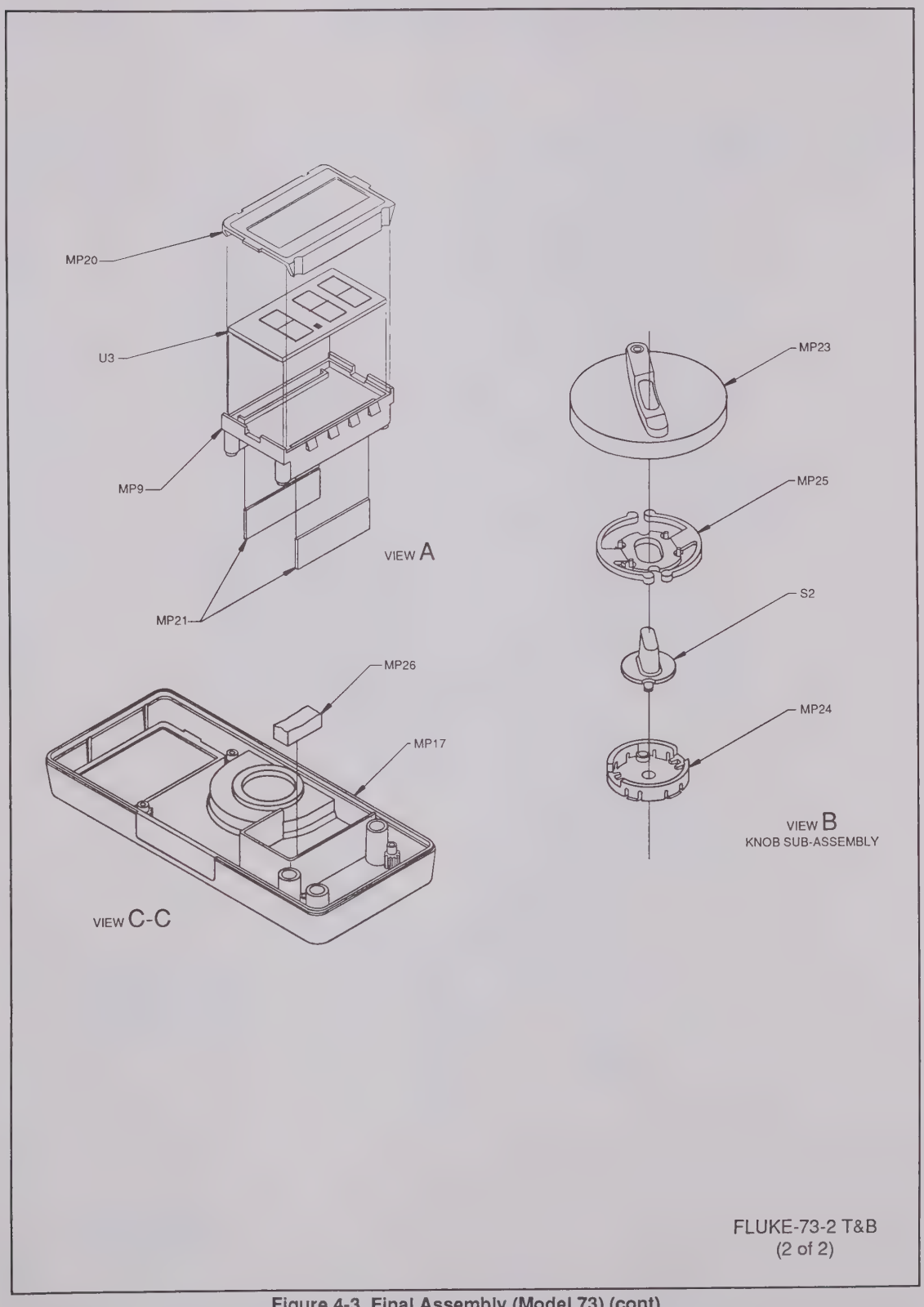
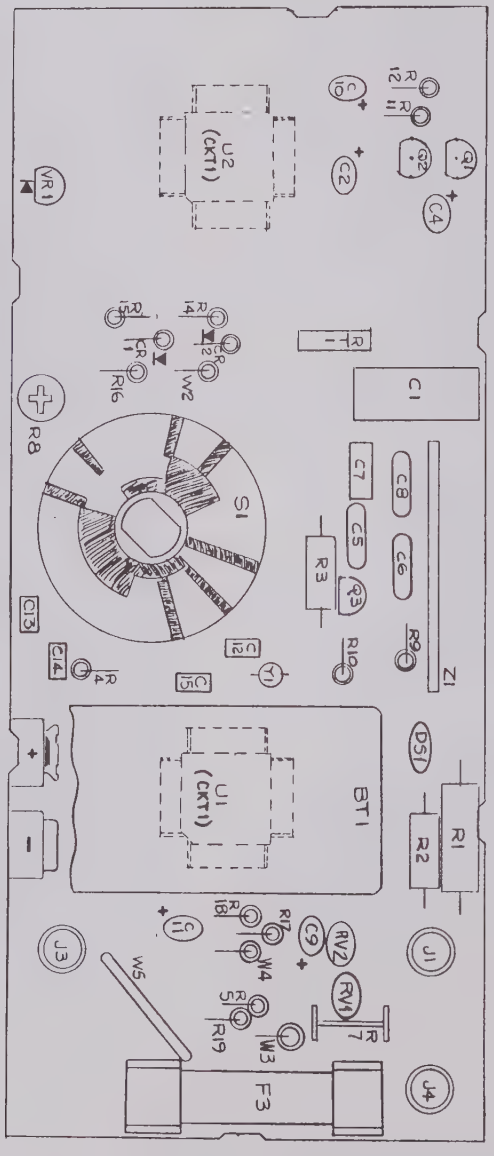


Figure 4-3. Final Assembly (Model 73) (cont)

Table 4-4. A1 Main PCA (Model 73)
(See Figure 4-4.)

REFERENCE DESIGNATOR -A>-NUMERICS---->	S	DESCRIPTION	FLUKE STOCK --NO--	MFRS SPLY -CODE-	MANUFACTURERS PART NUMBER -OR GENERIC TYPE-----	TOT QTY-	NOT -E-
C 1		CAP,POLYES,0.022UF,+-10%,1000V	721019	60935	MKT-1.60	1	
C 2, 10		CAP,TA,0.47UF,+-20%,35V	655035	56289	199D474X0035AG2	2	
C 4		CAP,AL,2.2UF,+-20%,50V	650069	62643	SRAC50VB2R2M4X7C3	1	
C 5, 6		CAP,POLYCA,0.027UF,+-10%,63V	720979	68919	MKC2-272-K-63V	2	
C 7		CAP,POLYES,0.47UF,+-10%,50V	697409	60935	185-2/0.47/K/0050/R/A/B	1	
C 8		CAP,POLYPR,0.033UF,+-10%,63V	721050	68919	MKP20-333-K-63V	1	
C 9		CAP,TA,6.8UF,+-20%,10V	655043	56289	199D685X0010BG2	1	
C 11		CAP,TA,2.2UF,+-20%,16V	706804	56289	199D225X0016AE2	1	
C 12		CAP,CER,47PF,+-20%,50V,C0G	706705	04222	SR595A470MAATR1A	1	
C 13		CAP,CER,0.22UF,+80-20%,50V,Z5U	733386	04222	SR595E224ZAATR1A	1	
C 14, 15		CAP,CER,33PF,+-5%,50V,C0G	714543	04222	SR595A330JAATR1A	2	
CR 1, 2	*	DIODE,SI,BV= 75.0V,RADIAL INSERTED	659516	03508	1N4448	2	
DS 1		SURGE PROTECTOR,1500V,+-20%	655134	91984	100T1	1	
J 1, 3, 4		RECEPTACLE,INPUT	642959	89536	642959	3	
MP 4, 5		600 VOLT FUSE CONTACT	707190	7G970	707190	2	
MP 6		CONTACT,BATTERY	642967	89536	642967	1	
MP 7		CONTACT,BATTERY	654228	89536	654228	1	
Q 1, 3	*	TRANSISTOR,SI,NPN,SELECTED IEBO,TO-92	685404	04713	SPS8763RLRA	2	
Q 2	*	TRANSISTOR,SI,NPN,SMALL SIGNAL,TO-92	698225	04713	2N3904RLRA	1	
R 1		RES,MF,1K,+-1%,100PPM,FLMPRF,FUSIBLE	650085	91637	CMF65 1001 F T-1	1	
R 2, 3		RES,CERM,1M,+-5%,1W	655175	19647	MS214-105-5%-200PPM/C	2	
R 4		RES,CF,100K,+-5%,0.25W	658963	59124	CF1-4 VT 104 J B	1	
R 5		RES,CF,390K,+-5%,0.25W	706754	59124	CF1-4 VT 394 J B	1	
R 7		RES,WW,.005,+-1%,.5W	740415	91637	SPR R005F	1	
R 8		RES,CERM,VAR,100K,+-20%,.3W	649897	51406	RVG-0707-V-100-3-104M	1	
R 9, 19		RES,CF,1M,+-5%,0.25W	649970	59124	CF1-4 VT 105 J B	2	
R 10		RES,CF,1.5M,+-5%,0.25W	649962	59124	CF1-4 VT 155 J B	1	
R 11		RES,MF,332K,+-1%,0.125W,100PPM	655217	59124	MF50DVT3323F REEL	1	
R 12		RES,MF,301K,+-1%,0.125W,100PPM	655274	59124	MF50DVT3013F REEL	1	
R 14		RES,CF,62K,+-5%,0.25W	713941	59124	CF1-4 VT 623 J B	1	
R 15		RES,MF,56.2K,+-1%,0.125W,100PPM	706242	59124	MF50DVT5622F REEL	1	
R 16		RES,MF,205K,+-1%,0.125W,100PPM	706234	59124	MF50DVT2053F REEL	1	
R 17		RES,MF,20.5K,+-0.5%,0.125W,100PPM	682716	59124	MF50DVT2052D REEL	1	
R 18		RES,MF,9.20K,+-0.5%,0.125W,100PPM	715219	59124	MF50DVT9201D REEL	1	
RT 1		THERMISTOR,RECT.,POS.,1K,+-40%,25C	446849	54583	911P84E102YU13	1	
RV 1, 2		VARISTOR,910,+-10%,1.0MA	876193	09214	V910LSX1399	2	
S 1		SWITCH,ROTARY	642918	89536	642918	1	
U 1	*	8075 A/D CHIP TESTED	683052	89536	683052	1	
U 2	*	IC,CMOS,4 BIT MICROCOMPUTER	659656	18520	LR3676	1	
VR 1	*	IC, 1.23V,150 PPM T.C.,BANDGAP V. REF	634451	12040	LM385Z-1.2D26Z	1	
W 2- 4		RES JUMPER,0.02,0.25W	682575	91637	FRJ-55	3	
W 5		COPPER,TINNED,PVC INSUL,18AWG,.800"	747394	60386	747394	1	
Y 1		CRYSTAL,32.768KHZ,+-1%,3 X 8MM	643031	5W664	NDK-32.768	1	
Z 1	*	INPUT DIVIDER ASSY TESTED TF - 8077	683797	89536	683797	1	

An * in 'S' column indicates a static-sensitive part.



FLUKE-73-2-4021

Figure 4-4. A1 Main PCA (Model 73)

Table 4-5. Final Assembly (Model 70)
(See Figure 4-5.)

REFERENCE DESIGNATOR -A->-NUMERICS---->	S	DESCRIPTION	FLUKE STOCK --NO--	MFRS SPLY -CODE-	MANUFACTURERS PART NUMBER -OR GENERIC TYPE-----	TOT QTY-	NOT -E-
A 1	*	MAIN PCA	885900	89536	885900	1	
BT 1		BATTERY,9V,0-15MA	696534	59717	216	1	
H 1		SCREW,THD FORM,PH,P,STL,4-24,.250	519116	COMMERCIAL		1	
H 2		SCREW,THD FORM,PH,P,2-14,.375	821140	COMMERCIAL		1	
H 3		SCREW,THD FORM,PH,P,STL,4-14,.375	448456	COMMERCIAL		4	
H 7		SCREW,THD FORM,PH,P,STL,5-14,.750	733410	COMMERCIAL		4	
LS 1		AF TRANSD,PIEZO,20 MM	642991	51406	7BB-20-604	1	
MP 9		SHIELD,TOP	819300	89536	819300	1	
MP 10- 13		FOOT,NON-SKID	640565	2K262	640565	4	
MP 14		CASE,BOTTOM	896365	89536	896365	1	
MP 15		SHIELD,BOTTOM	896225	89536	896225	1	
MP 16		SPRING,COIL,COMP,M WIRE,.500,.360	697227	27745	C0360-026-0500	1	
MP 17		CASE,TOP	896360	89536	896360	1	
MP 18		WINDOW,LCD	896373	89536	896373	1	
MP 19		BRACKET,LCD	646653	89536	646653	1	
MP 20		MASK,BRACKET	885848	89536	885848	1	
MP 21, 22		CONN,ELASTOMERIC,LCD TO PWB,1.900 L	649632	0K392	SG	2	
MP 23		SWITCH,KNOB	885843	89536	885843	1	
MP 24		SHAFT,KNOB	646661	89536	646661	1	
MP 25		SPRING,DETENT	646679	89536	646679	1	
MP 26		SHOCK ABSORBER	428441	25099	428441	1	
MP 27		DECAL,CASE TOP	895784	89536	895784	1	
MP 28		LABEL, WINDOW FLUKE-PHILIPS	844340	89536	844340	1	
MP 32		TEST LEADS	855742	89536	855742	1	
MP 33		MANUAL,PAMPHLET,DMM ACCESSORY LIST	825851	89536	825851	1	
S 2		SWITCH,MOMENTARY	890280	89536	890280	1	
S 4		CONTACT,ANNUNCIATOR	642983	89536	642983	1	
TM 1		OPERATOR MANUAL	896191	89536	896191	1	
TM 2		SERVICE MANUAL	896204	89536	896204	1	
U 3		LCD,3.75 DIGIT,BAR GRAPH,MULTIPLED	640581	62786	LS-068-C	1	

An * in 'S' column indicates a static-sensitive part.

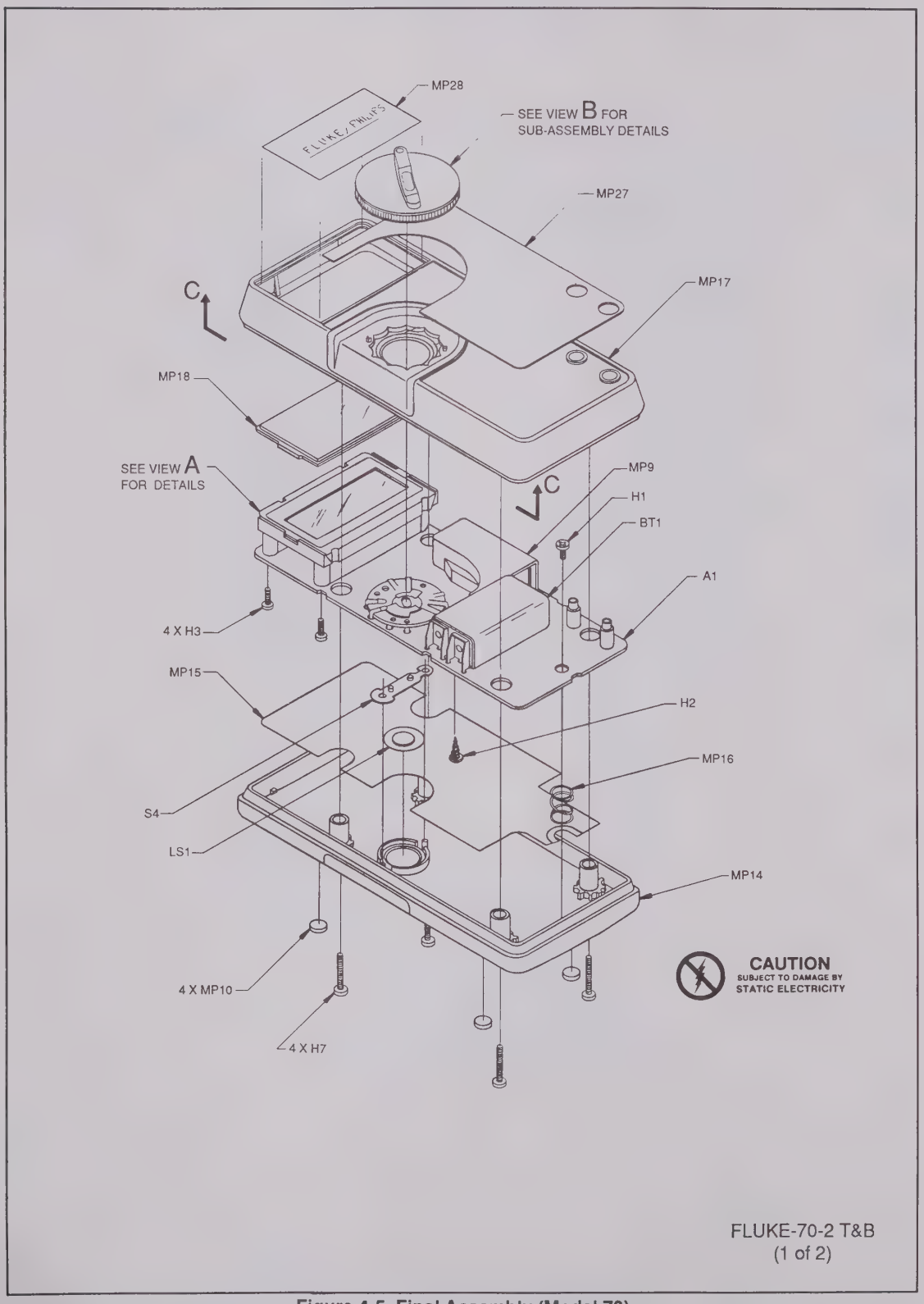


Figure 4-5. Final Assembly (Model 70)

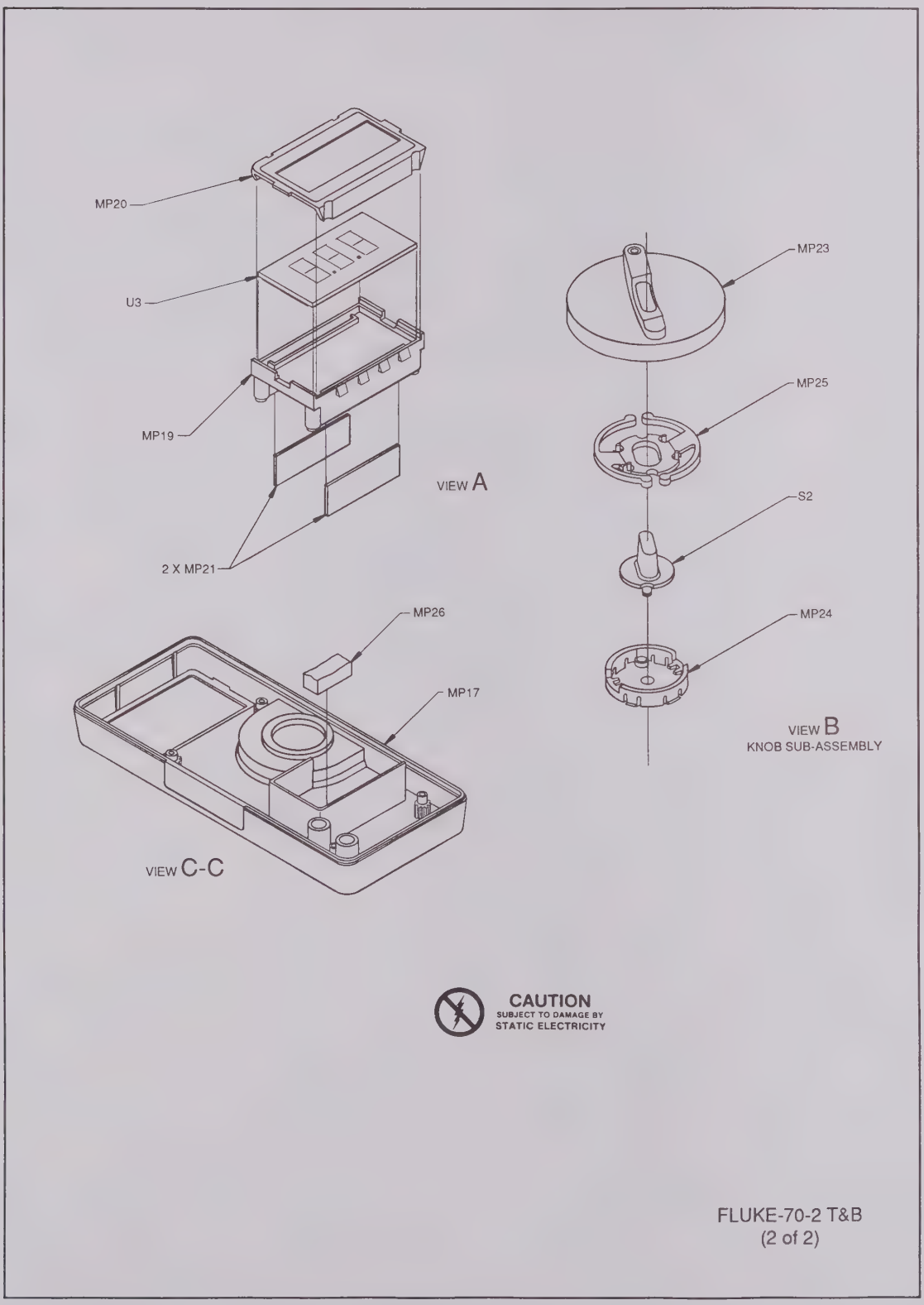
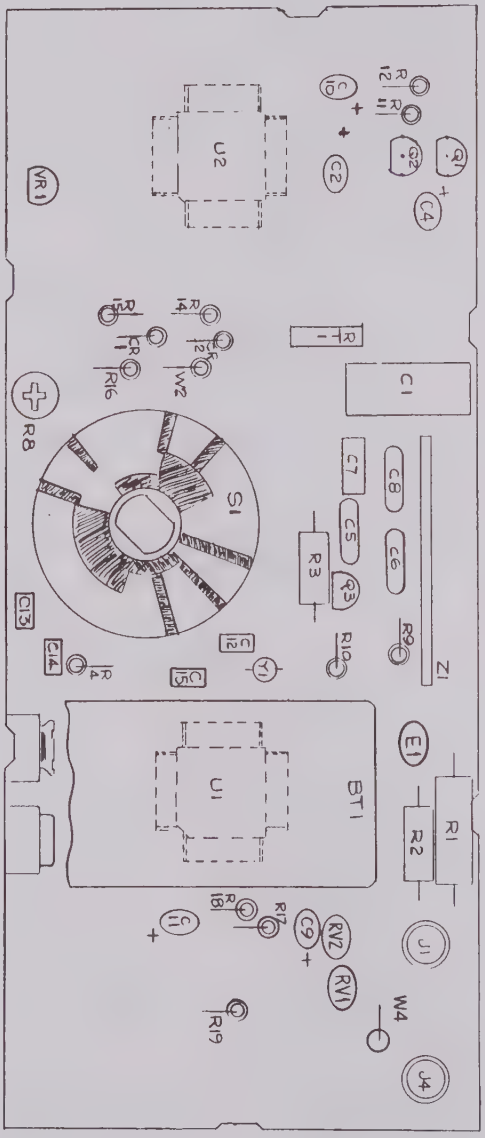


Figure 4-5. Final Assembly (Model 70) (Cont)

Table 4-6. A1 Main PCA (Model 70)
(See Figure 4-6.)

REFERENCE DESIGNATOR -A>-NUMERICS---->	S	DESCRIPTION	FLUKE STOCK --NO--	MFRS SPLY -CODE-	MANUFACTURERS PART NUMBER -OR GENERIC TYPE-----	TOT QTY-	NOT -E-
C 1		CAP,POLYES,0.022UF,+-10%,1000V	721019	60935	MKT-1.60	1	
C 2, 10		CAP,TA,0.47UF,+-20%,35V	655035	56289	199D474X0035AG2	2	
C 4		CAP,AL,2.2UF,+-20%,50V	650069	62643	SRAC50VB2R2M4X7C3	1	
C 5, 6		CAP,POLYCA,0.027UF,+-10%,63V	720979	68919	MKC2-272-K-63V	2	
C 7		CAP,POLYES,0.47UF,+-10%,50V	697409	60935	185-2/0.47/K/0050/R/A/B	1	
C 8		CAP,POLYPR,0.033UF,+-10%,63V	721050	68919	MKP20-333-K-63V	1	
C 9		CAP,TA,6.8UF,+-20%,10V	655043	56289	199D685X0010BG2	1	
C 11		CAP,TA,2.2UF,+-20%,16V	706804	56289	199D225X0016AE2	1	
C 12		CAP,CER,47PF,+-20%,50V,C0G	706705	04222	SR595A470MAATR1A	1	
C 13		CAP,CER,0.22UF,+80-20%,50V,Z5U	733386	04222	SR595E224ZAATR1A	1	
C 14, 15		CAP,CER,33PF,+-5%,50V,C0G	714543	04222	SR595A330JAATR1A	2	
CR 1, 2	*	DIODE,SI,BV= 75.0V,RADIAL INSERTED	659516	03508	1N4448	2	
DS 1		SURGE PROTECTOR,1500V,+-20%	655134	91984	100T1	1	
J 1, 4		RECEPTACLE,INPUT	642959	89536	642959	2	
MP 6		CONTACT,BATTERY	642967	89536	642967	1	
MP 7		CONTACT,BATTERY	654228	89536	654228	1	
Q 1, 3	*	TRANSISTOR,SI,NPN,SELECTED IEBO,TO-92	685404	04713	SPS8763RLRA	2	
Q 2	*	TRANSISTOR,SI,NPN,SMALL SIGNAL,TO-92	698225	04713	2N3904RLRA	1	
R 1		RES,MF,1K,+-1%,100PPM,FLMPRF,FUSIBLE	650085	91637	CMF65 1001 F T-1	1	
R 2, 3		RES,CERM,1M,+-5%,1W	655175	19647	MS214-105-5%-200PPM/C	2	
R 4		RES,CF,100K,+-5%,0.25W	658963	59124	CF1-4 VT 104 J B	1	
R 8		RES,CERM,VAR,100K,+-20%,.3W	649897	51406	RVG-0707-V-100-3-104M	1	
R 9, 19		RES,CF,1M,+-5%,0.25W	649970	59124	CF1-4 VT 105 J B	2	
R 10		RES,CF,1.5M,+-5%,0.25W	649962	59124	CF1-4 VT 155 J B	1	
R 11		RES,MF,332K,+-1%,0.125W,100PPM	655217	59124	MF50DVT3323F REEL	1	
R 12		RES,MF,301K,+-1%,0.125W,100PPM	655274	59124	MF50DVT3013F REEL	1	
R 14		RES,CF,62K,+-5%,0.25W	713941	59124	CF1-4 VT 623 J B	1	
R 15		RES,MF,56.2K,+-1%,0.125W,100PPM	706242	59124	MF50DVT5622F REEL	1	
R 16		RES,MF,205K,+-1%,0.125W,100PPM	706234	59124	MF50DVT2053F REEL	1	
R 17		RES,MF,20.5K,+-0.5%,0.125W,100PPM	682716	59124	MF50DVT2052D REEL	1	
R 18		RES,MF,9.20K,+-0.5%,0.125W,100PPM	715219	59124	MF50DVT9201D REEL	1	
RT 1		THERMISTOR,RECT.,POS.,1K,+-40%,25C	446849	54583	911P84E102YU13	1	
RV 1, 2		VARISTOR,910,+-10%,1.0MA	876193	09214	V910LSX1399	2	
S 1		SWITCH,ROTARY	642918	89536	642918	1	
U 1	*	8075 A/D CHIP TESTED	683052	89536	683052	1	
U 2	*	IC,CMOS,4 BIT MICROCOMPUTER	659656	18520	LR3676	1	
VR 1	*	IC, 1.23V,150 PPM T.C.,BANDGAP V. REF	634451	12040	LM385Z-1.2D26Z	1	
W 2, 4		RES JUMPER,0.02,0.25W	682575	91637	FRJ-55	2	
Y 1		CRYSTAL,32.768KHZ,+-1%,3 X 8MM	643031	5W664	NDK-32.768	1	
Z 1	*	RES NET THICK FILM ASSY TESTED - 8075	616870	89536	616870	1	

An * in 'S' column indicates a static-sensitive part.



FLUKE-70-2-4021

Figure 4-6. A1 Main PCA (Model 70)

MANUFACTURER'S FEDERAL SUPPLY CODES

03508
General Electric Co.
Semiconductor Products Dept.
Auburn, NY

04222
AVX Corp.
AVX Ceramics Div.
Myrtle Beach, SC

04713
Motorola Inc.
Semiconductor Products Sector
Phoenix, AZ

09214
General Electric Co.
Semiconductor Products Dept.
Auburn, NY

0K392
Skin-Etsu
Silicones of America
Torrance, CA

12040
National Semiconductor Corp.
Danbury, CT

18520
Sharp Electronics Corp.
Professional Products Div.
Mahwah, NJ

19647
Caddock Electronics Inc.
Riverside, CA

23237
I R C, Inc.
Microcircuits Div
Philadelphia, PA

25099
Cascade Gasket & Mfg. Co. Inc.
Kent, WA

27745
Associated Spring Barnes Group Inc.
Syracuse, NY

2K262
Boyd Corp.
Portland, OR

51406
Murata Erie, No. America Inc.
Symrna, GA

54583
TDK Electronics Corp.
Port Washington, NY

56289
Sprague Electric Co.
Nashua, NH

59124
KOA-Speer Electronics Inc.
Bradford, PA

59717
Eveready Battery Co. Inc.
St. Louis, MO

5W664
NDK America Inc.
Div. of Nihon Dempa Kogyo LTD
Lynchburg, VA

60386
Squires Electronics Inc.
Cornelius, OR

60935
Westlake Capacitor Inc.
Tantalum Div.
Greencastle, IN

61857
SAN-O Industrial Corp.
Bohemia, NY

62643
United Chemi-con Inc.
Rosemont, IL

62786
Hitachi America Ltd.
Semiconductor & IC Div.
San Jose, CA

68919
Inter-Technical Group Inc., The
Irvington, NY

71400
Bussman
Div. of Cooper Industries Inc.
St. Louis, MO

7G970
Connor Spring & Mfg. Co.
San Jose, CA

89536
John Fluke Mfg. Co., Inc.
Everett, WA

91637
Dale Electronics Inc.
Columbus, NE

91984
Maida Development Co.
Hampton, VA

SERVICE CENTERS

U.S.A.

Fluke Technical Center
1150 W. Euclid Ave.
Palatine, IL 60067
Tel: (708) 705-0500

INTERNATIONAL

Argentina
Coasin S.A.
Virrey del Pino 4071 DPTO E-65
1430 CAP FED
Buenos Aires
Tel: 54 1 522-5248

Australia
Philips Customer Support
Scientific and Industrial
23 Lakeside Drive
Tally Ho Technology Park
East Burwood
Victoria 3151

Philips Customer Support
Scientific & Industrial
25-27 Paul St. North
North Ryde, N.S.W. 2113
Tel: 61 02 888 8222

Austria
Oesterreichische Philips Industrie
Unternehmensbereich Prof.
Systeme
Triesterstrasse 66
Postfach 217
A-1101 Wein
Tel: 43 222-60101, x1388

Belgium
Philips Professional Systems S.A.
I & E Division
Service Department
Rue des deux Gares 80
1070 Brussels
Tel: 32 2 525 6111

Brazil
Hi-Tek Electronica Ltda.
Al. Amazonas 422, Alphaville
CEP 06400 Barueri
Sao Paulo
Tel: 55 011 421-5477

Canada
Fluke Electronics Canada Inc.
400 Britannia Rd. East, Unit #1
Mississauga, Ontario
L4Z 1X9
Tel: 416-890-7600

Chile
Intronsa Inc.
Casilla 16158
Santiago 9
Tel: 56 2 232-1886, 232-4308

China
Fluke International Corp.
P.O. Box 9085
Beijing
Tel: 86 01 512-3436

Colombia
Sistemas E Instrumentacion, Ltda.
Carrera 21, No. 39A-21, Of. 101
Ap. Aereo 29583
Bogota
Tel: 57 287-5424

Denmark
Philips Eleltronix Systemer A/S
Strandlodsveij 4B
DK-2300
Copenhagen
Tel: 45 32 882531

Ecuador
Proteco Coasin Cia., Ltda.
P.O. Box 228-A
Ave. 12 de Octubre
2285 y Orellana
Quito
Tel: 593 2 529684

Egypt
Philips Egypt
10, Abdel Rahman el Rafei st.
el. Mohandessin
P.O. Box 242
Dokki Cairo
Tel: 20-2-490922

England
Philips Scientific
Test & Measuring Division
Colonial Way
Watford
Hertfordshire WD2 4TT
Tel: 44 923-240511

Federal Republic of Germany
Philips GmbH
Service VSV
Unternehmensbereich Elektronik
fuer Wissenschaft und Industrie
Oskar-Messter-Strasse 18
D-8045 Ismaning
49 89 9605 261

Finland
OY PHILIPS AB
Central Service
Sinikalliontie 1-3
P.O. Box 11
SF-02631 ESPOO
Tel: 358-0-52572

France
S.A. Philips Industrielle
et Comerciale,
Science et Industry
105 Rue de Paris BP 62
93002 Bobigny, Cedex
Tel: 33-1-4942-8040

Greece
Philips S.A. Hellenique
15, 25th March Street
177 78 Tavros
10210 Athens
Tel: 30 1 4894911

Hong Kong
Schmidt & Co (H.K.) Ltd.
18/FL., Great Eagle Centre
23 Harbour Road
Wanchai
Tel: 852 5 8330222

India
Hinditron Services Pvt. Inc.
33/44A Raj Mahal Villas Extn.
8th Main Road
Bangalore 560 080
Tel: 91 812 363139

Hinditron Services Pvt. Ltd
1st Floor, 17-B,
Mahal Industrial Estate
Mahakali Road, Andheri East
Bombay 400 093
Tel: 91 22 6300043

Hindtron Services Pvt. Ltd.
15 Community Centre
Panchshila Park
New Delhi 110 017
Tel: 011-6433675

Field Service Center
Hinditron Services Pvt. Ltd.
Emerald Complex 1-7-264
5th Floor
114 Sarojini Devi Road
Secunderabad 500 003
Tel: 08 42-821117

Indonesia
P.T. Daeng Brothers
Philips House
Jl. Rasuna Said Kav. 3-4
Jakarta 12950
Tel: 62 21 520 1122

Israel
R.D.T. Electronics Engineering, Ltd.
P.O. Box 43137
Tel Aviv 61430
Tel: 972 3 483211

Italy
Philips S.p.A.
Sezione I&E / T&M
Viale Elvezia 2
20052 Monza
Tel: 39-39-363-5315

Japan
John Fluke Mfg. Co., Inc.
Japan Branch
Sumitomo Higashi Shinbashi Bldg.
1-1-11 Hamamatsucho
Minato-ku
Tokyo 105
Tel: 81 3 434-0181

Korea
Myoung Corporation
Yeo Eui Do P.O. Box 14
Seoul 150
Tel: 82 2 784-9942

Malaysia
Mecomb Malaysia Sdn. Bhd.
P.O. Box 24
46700 Petaling Jaya
Selangor
Tel: 60 3 774-3422

Mexico
Mexel Mexicana De Electronica
Industrial, S.A. De C.V.
Calle Diagonal #27 3er.
Col. Del Valle
C. P. 03100, Mexico D.F.
Tel: 52-5-682-8040

Netherlands
Philips Nederland
Test & Measurement Division
Postbox 115
5000 AC Tilburg
Tel: 31-13-390172

New Zealand
Philips Customer Support
Scientific & Industrial
2 Wagener Place
Mt. Albert
Auckland
Tel: 64 9 894-160

Norway
Norsk A/S Philips
I&E Service
Sandstuveien 70
Postboks 1 Manglerud
N 0680 OSLO 6
Tel: 47-2-680200

Pakistan
International Operations (PAK) Ltd.
505 Muhammadi House
I.I. Chundrigar Road
P.O. Box 5323
Karachi
Tel: 92 21 221127, 239052

Peru
Importaciones & Representaciones
Electronicas S.A.
Avad Franklin D. Roosevelt 105
Lima 1
Tel: 51 14 288650

Philippines
Spark Electronics Corp.
P.O. Box 610, Greenhills
Metro Manila 1502
Tel: 63-2-700-621

Portugal
Philips Portuguese S.A.
I&E Division
Estrada de Outurela-Carnaxide
2795 Linda-A-Velha
Tel: 418 00 71

Singapore
Rank O'Connor's Singapore Pte Ltd
98 Pasir Panjang Road
Singapore 0511
Tel: 65 4737944

South Africa
South African Philips (Pty) Ltd.
I&E Service Mgr
PO Box 7703
Johannesburg 2000
Tel: 27 11 470-5255

Spain
Philips Iberica Sae
Depto. Tecnico Instrumentacion
c/Martinez Villergas 2
28027 Madrid
Tel: 34 1 4042200

Sweden
Philips Kistaindustrier AB
I&E Technical Customer Support
Borgarfjordsgatan 16
S 164 93 Kista
Tel: 46-8-703-1000

SERVICE CENTERS (cont)

Switzerland
Philips A.G.
Technischer Kundendienst
Postfach 670
Allmendstrasse 140
CH-8027 Zurich
Tel: 41 1 488 29 63

Taiwan, R.O.C.
Schmidt Electronics Corp.
5th Floor, Cathay Min Sheng
Commercial Building,
344 Min Sheng East Road
Taipei
Tel: 886 2 501-3468

Thailand
Measuretronix Ltd.
2102/31 Ramkamhaeng Rd.
Bangkok 10240
Tel: 66 2 375-2733, 375-2734

Turkey
Turk Philips Ticaret A.S.
Inonu Caddesi 78/80
Posta Kutusu 504-Beyoglu
Istanbul
Tel: 90 1 1435891

Uruguay
Coasin Uruguaya S.A
Casilla de Correo 1400
Libertad 2525
Montevideo
Tel: 598-2-789015

Venezuela
Coasin C.A.
Calle 9 Con Calle 4, Edif. Edinurbi
Apartado de Correos Nr-70-136
Los Ruices
Caracas 1070-A
Tel: 58 2 241-0309, 241-1248

Section 5
Schematic Diagrams

TABLE OF CONTENTS

FIGURE	TITLE	PAGE
5-1	A1 Main PCA	5-3
5-2	Signal Flow Diagram	5-5

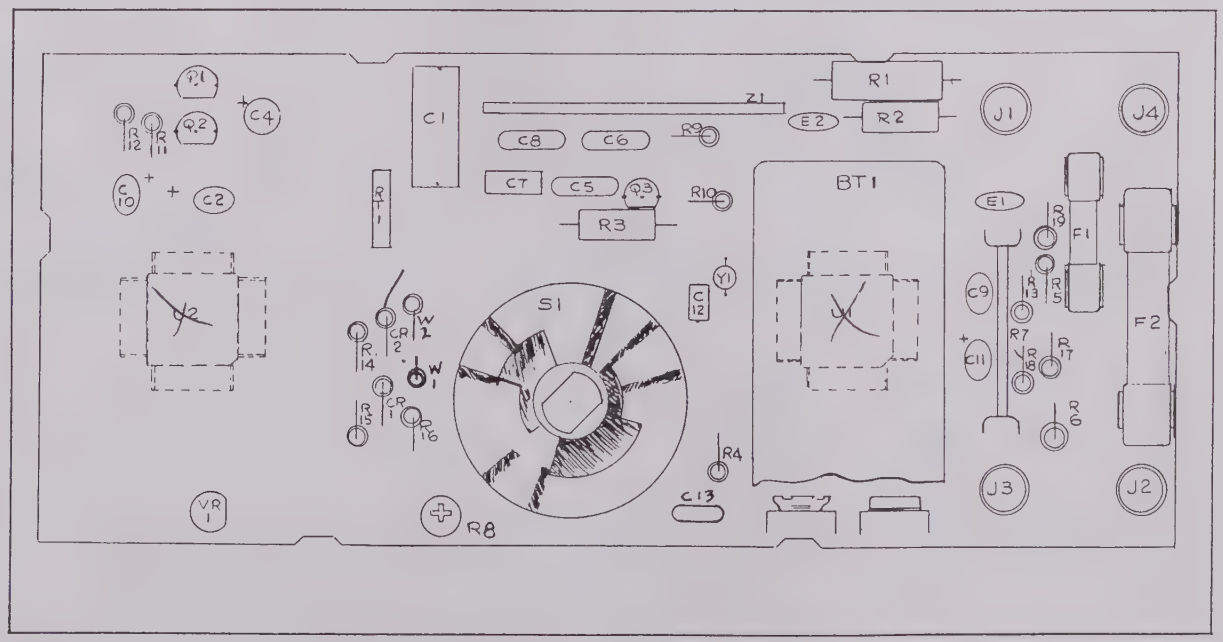
Table 5-1. Abbreviations

ABBREVIATION	DEFINITION
ACA	AC Converter Feedback
ACHI	AC Converter High
ACL	All Clear, Reset
ACLO	AC Converter Low
AFI	Active Filter Input
AFO	Active Filter Output
AM0	Amps Input
AM1	Amps Divide by 10
AZ	Auto Zero Point
BPR	Beeper Driver
BT	Battery
CLK	Clock Output
COM	Common
DCS	DC Sense
EC	Reference Voltage
FA0	Active Filter Amp Output
FA(-)	Active Filter Amp Feedback
INT	Integrator Output
K0	Buffer x 1 Output
K1	Buffer Divide by 3 Output
LS	Loud Speaker
LO	Low
OHS	Ohms Sense
RNG	Range
RRS	Reference Resistor Sense
RT	Thermistor
VSS	Negative Supply Voltage
VDD	Positive Supply Voltage
VM	Volts Middle
WW	Wirewound
XTL	Crystal Oscillator Inputs
Z	Impedance

Table 5-2. 70 Series PWB Assembly (cont)

REF DES ITEM NO.	DESCRIPTION	FLUKE PART NO.	TOTAL QTY WHERE USED 73	75	77
RT1	Res, Thermistor, PTC 1k	446849	1	1	1
S1	Switch, Rotary	642918	1	1	1
U1	A/P 75	~~683052~~ 791269	1	1	1
U2	Microcomputer, CMOS 4-Bit	~~659656~~ 791277	1	1	1
U3	LCD	640581	1	1	1
VR1	Voltage Ref, 1.23V	634451	1	1	1
W1	Res, zero ohm	682575	0	1	0
W2	Res, zero ohm	682575	0	0	1
W3▷	Res, zero ohm	682575	1	0	0
W4▷	Res, zero ohm	682575	1	0	0
Y1	Crystal, 32.768 kHz	643031	1	1	1
Z1	Res, network	683797	1	1	1

▷ NOTE: In Fluke 73, W3 replaces R6, and W4 replaces R13.



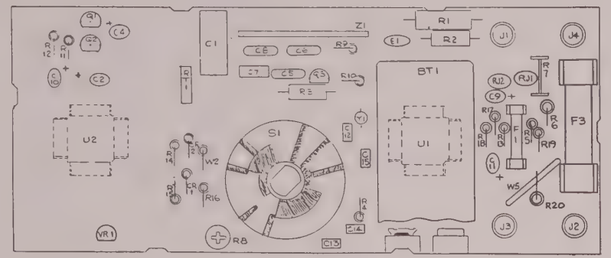
75-1601

Figure 5-2. 70 Series PWB Assembly

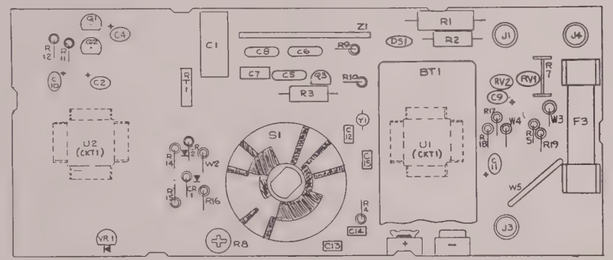
Table 4-7. Fault Guide

SYMPTOM	ACTION	POSSIBLE COMPONENT
Blank display	Follow overall system check (paragraph 4-16)	BT1, U1, U2, Y1, CR1, C12
Display reads zero in volts function	Trace DC signal (paragraph 4-17)	E1, R1, Z1, R9, U1, S1
Display hangs up in power-up self test (see Figure 4-2)	Follow overall system check (paragraph 4-16)	R14, R8, R15, R16, VR1, C7, C8, Z1, CR2, U1
Display reads OL or zero in 300mA		R13, U1
Display reads zero in 300mA or 10A current ranges		F1 or F2, R6, R5, R13
AC volts is not accurate		R17 & R18
Display reads OL in 300mV range		Q3 shorted, U1
AC volts noisy at 50 to 60 Hz		R9, R10, C5, C6
Display has wrong annunciator called	Check Table 3-1 for correct codes	S1 REAR, U1
Volts inaccurate		Check calibration
Ohms inaccurate		Z1, U1
Intermittent display	Clean connectors and connector strips of the LCD and pwb	Display assembly
Display reads constant offset in volts		C5, C6, or C7 shorted
Ohms reads low or won't read OL		Q1 or Q2 shorted or leaky, E1, E2
Ohms reads randomly or flashes between on-scale and OL		R1, RT1

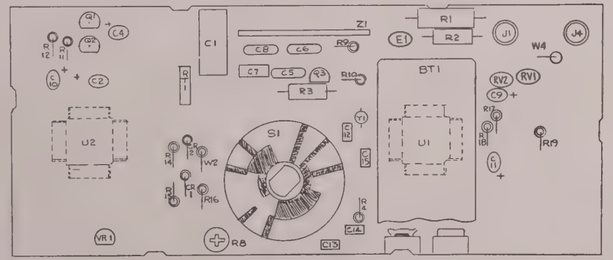
C-7 697409
C-8 721050
CR2 IN 4448
659516



MODELS 77, 75, 23, 21
(FLUKE 77-2-4021)



MODEL 73
(FLUKE 73-2-4021)



MODEL 70
(FLUKE 70-2-4021)

MODEL(S) WHERE USED			
	77/75/23/21	73	70
F1	X		
F3	X	X	
MP2, MP3	X		
MP4, MP5	X	X	
R5	X	X*	
R6	X		
R7	X	X	
R13	X		
R20	X		
W5	X	X	

* 390k

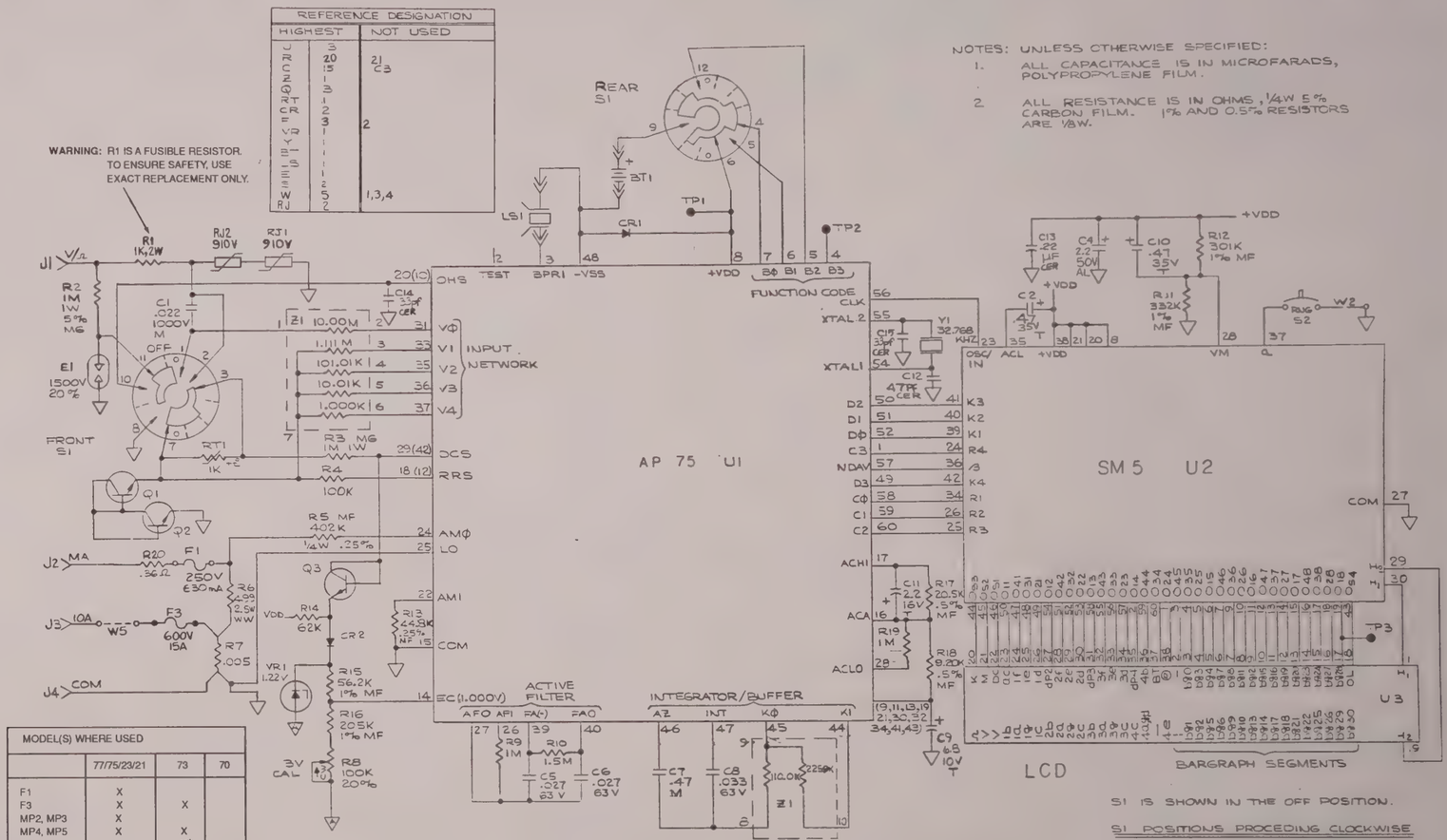
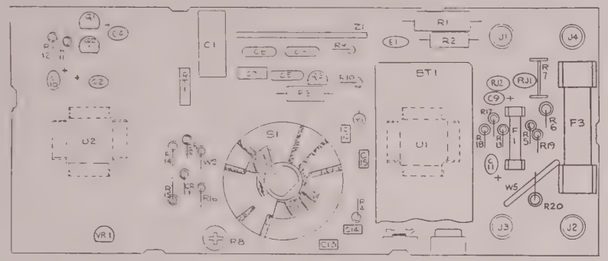
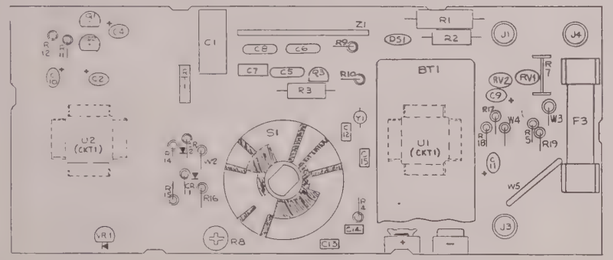


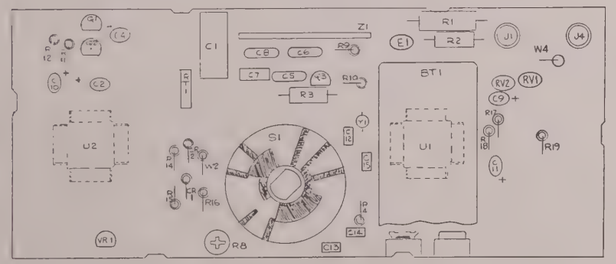
Figure 5-1. A1 Main PCA



MODELS 77, 75, 23, 21
(FLUKE 77-2-4021)



MODEL 73
(FLUKE 73-2-4021)



MODEL 70
(FLUKE 70-2-4021)

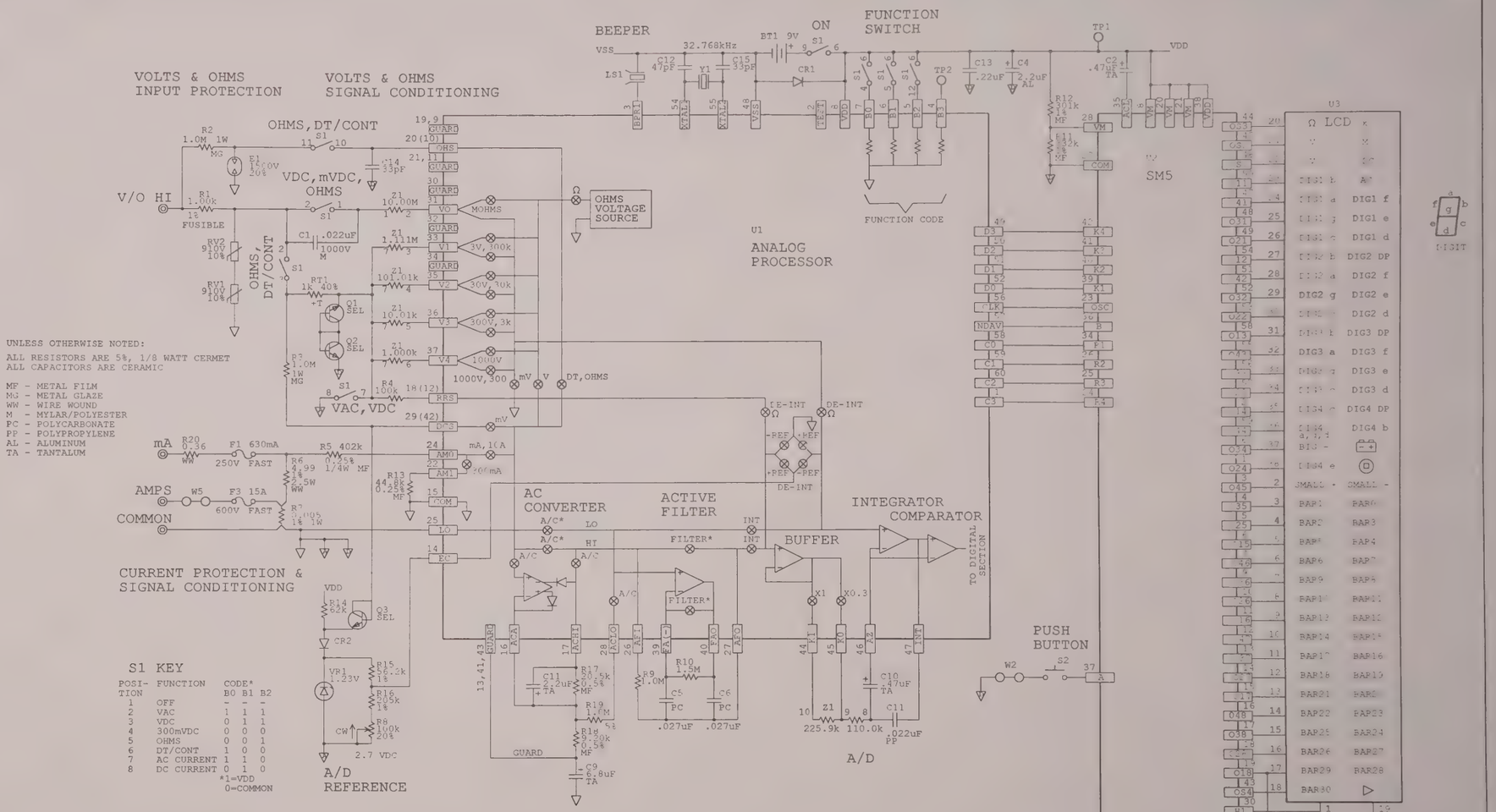


Figure 5-2. Signal Flow Diagram

CHANGE/ERRATA INFORMATION

ISSUE NO: 1, 2/92

This change/errata contains information necessary to ensure the accuracy of the following manual. Enter the corrections in the manual if either one of the following conditions exist:

1. The revision letter stamped on the indicated PCB is equal to or higher than that given with each change.

2. No revision letter is indicated at the beginning of the change/errata.

MANUAL

Title: 77/75/73/70/23/21 Service
Print Date: July 1991
Rev.- Date: ---

C/E PAGE EFFECTIVITY

Page No.	Print Date
1	2/92

ERRATA # 1

On page 1-6, at the bottom of Table 1-1, add the following:

Function	Range	Resolution	Accuracy		
			70	73/75/21	77/23
VDC	3.200V	0.001V	±(0.5%+1)	±(0.4%+1)	±(0.3%+1)
	32.00V	0.01V	±(0.5%+1)	±(0.4%+1)	±(0.3%+1)
	320.0V	0.1V	±(0.5%+1)	±(0.4%+1)	±(0.3%+1)
	1000V	1V	±(0.6%+1)	±(0.4%+1)	±(0.4%+1)
mVDC	320 mV	0.1 mV	±(0.5%+1)	±(0.4%+1)	±(0.3%+1)